

**WG/Grain Blend School Products (SL Legacy)**

												Grain/Bread Credit	
Prior Year WG SKU Rank into K-12	DMS	UPC Code	Product Description	Producing Plant	Brand	Category	Label Weight	Slices/PK CT	Serving	Serving Size (gms)	Creditable Grains /serving	THIS YR EXEMPT 14.75	THIS YR & NEXT YR 16
18	5303	7294576145	6IN WGW HOT DOG BUNS 12oz/8p SL	Albuquerque, Atlanta, Bellevue, Dallas, Denver, Dubuque, Grand Rapids, Hastings, London, Lubbock, Madison, Meridian, Oakland, Oklahoma City, Orangeburg, Owensboro, Phoenix, Roseville, Sacramento, Salt Lake City, San Antonio, Sioux Falls, Stockton, Valdese	SL	Hot	12	8		43	27%	1.75	1.50
4	5304	7294576146	3.5IN WGW HAMB BUNS 12oz/8p SL	Albuquerque, Atlanta, Bellevue, Dallas, Denver, Dubuque, Grand Rapids, Hastings, Lubbock, Madison, Meridian,	SL	Ham	12	8		43	27%	1.75	1.50
6	5483	7294575178	3.75IN WHEAT HAMBURGER 12oz/8p r&t SL	Albuquerque, Bellevue, Dallas, Dubuque, Grand Rapids, Hastings, Lubbock, Madison, Meridian, Orangeburg, Phoenix, Roseville, Salt Lake City, Sioux Falls, Valdese	SL	Ham	12	8		43	28%	1.75	1.75
21	5484	7294576179	6IN WHEAT HOT DOG 12oz/8p r&t SL	Albuquerque, Atlanta, Bellevue, Dallas, Dubuque, Grand Rapids, Hastings, London, Lubbock, Madison, Meridian, Orangeburg, Phoenix, Roseville, Salt Lake City, Sioux Falls	SL	Hot	12	8		43	28%	1.75	1.75
	5486	7294560198	4.5IN 100% WW HAMB BUNS 23oz/8p r&t SL	Albuquerque, Bellevue, Dallas, Phoenix, Roseville, Sacramento, Salt Lake City, Valdese, Wichita									
2	5487	7294570544	WG WHITE RT BREAD 20oz SL	Albuquerque, Atlanta, Bellevue, Dallas, Denver, Dubuque, Fergus Falls, Fresno, Grand Rapids, Hastings, Huntington, Kent, London, Madison, Meridian, Nashville, Oakland, Oklahoma City, Orangeburg, Owensboro, Phoenix, Roseville, Sacramento, Salt Lake City, Sioux Falls, Valdese	SL	Bread	20	20		57	33%	2.25	2.00
15	5510	7294576303	100% WW W/HON DIN ROLLS 17oz/12p SL	Albuquerque, Dallas, Denver, Hastings, Lubbock, Meridian, Phoenix, Roseville, Stockton	SL	Rolls	17	12		40	24%	1.50	1.50
10	5518	7294560154	100% WW RT BREAD 20oz SL	Albuquerque, Atlanta, Bellevue, Dallas, Denver, Dubuque, Fergus Falls, Fresno, Grand Rapids, Kent, London, Lubbock, Meridian, Nashville, Oakland, Oklahoma City, Orangeburg, Owensboro, Phoenix, Roseville, Sacramento, Salt Lake City, San Antonio, Valdese, Wichita	SL	Bread	20	20		57	30%	2.00	1.75
	41053	7870080019	100% WHOLE WHEAT HD BUNS, 21 OZ	London	R&I	Hot	21	12	1 bun	50	51%	1.75	1.75
9	41054	7870080017	12ct 100% Whole Wheat Hamburger Bun	Valdese	R&I	Ham	24	12		57	33%	2.25	2.00
27	41061	7870080020	6IN 100% WW STEAK ROLLS 20oz/6p RI	Atlanta, London, Phoenix, Salt Lake City	R&I	Rolls	20	6		85	49%	3.25	3.00
12	41065	7870080031	6.75IN 53% WGW HOAGIE ROLLS 18oz/6p RI	Atlanta, Dallas, London, Lubbock, Meridian, South Sioux City, Stockton, Wichita	R&I	Rolls	48 - changed	6		85 - changed	41%	2.75	2.50
1	41066	7870080021	4IN 53% WGW HAMB BUNS 24oz/12p RI	Dallas, Dubuque, Lubbock, Madison, Meridian, Owensboro, Sacramento, San Antonio, South Sioux City, Valdese, Wichita	R&I	Ham	24	12	1 Bun	57	28%	2.00	1.75
	41067	7870080030	HD BUNS MADE WITH WHOLE GRAIN, 21oz	London, Sacramento	R&I	Hot	21	12	1 bun	50	28%	2.00	1.75
7	41099	7870080070	16ct 53% Whole Grain White Hot Dog Buns	Atlanta, Dallas, Lubbock, Madison, Meridian, South Sioux City, Wichita	R&I	Hot	24	16	1 Bun	42	26%	1.75	1.50
5	53067	7294560134	CLASSIC 100% WW RT BREAD 20oz SL	Albuquerque, Atlanta, Bellevue, Dallas, Denver, Dubuque, Fergus Falls, Fresno, Grand Rapids, Hastings, Hazleton, Houston, Kent, London, Lubbock, Madison, Meridian, Nashville, Oakland, Oklahoma City, Orangeburg, Owensboro, Phoenix, Roseville, Sacramento, Salt Lake City, San Antonio, Sioux Falls, Stockton, Valdese, Wichita	SL	Bread	20	20	2 Slices	26	51%	2.00	2.00

# Nutritional Label

## 175 CORP 000 5 PL ENRICHED WHITE BREAD 20 OZ (1 LB 4 OZ) 567g / 22 SL

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat</b> 0.5g	1%	<b>Sodium</b> 140mg	6%	
	Saturated Fat 0g	0%	<b>Total Carbohydrate</b> 14g	5%	Calories: 2,000 2,500
	Trans Fat 0g		Dietary Fiber less than 1 gram	2%	Total Fat Less than 65g 80g
Serving Size 1 slice (26g)			Sugars 2g		Sat Fat Less than 20g 25g
Servings Per Container 22			<b>Protein</b> 2g		Cholesterol Less than 300mg 300mg
<b>Calories</b> 70					Sodium Less than 2,400mg 2,400mg
Calories from Fat 5					Total Carbohydrate 300g 375g
	<b>Cholesterol</b> 0mg	0%			Dietary Fiber 25g 30g
	Vitamin A 0%	Vitamin C 0%	Calcium 4%	Iron 4%	Calories per gram:
	Thiamin 8%	Riboflavin 4%	Niacin 4%	Folic Acid 6%	Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

INGREDIENTS: ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST NUTRIENTS (CALCIUM SULFATE, AMMONIUM CHLORIDE, MONOCALCIUM PHOSPHATE, AMMONIUM SULFATE), WHEAT GLUTEN, CALCIUM PROPIONATE (PRESERVATIVE), DOUGH CONDITIONERS (CONTAINS ONE OR MORE OF THE FOLLOWING: SODIUM AND CALCIUM STEAROYL-2 LACTYLATE, MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, CALCIUM IODATE, AZODICARBONAMIDE, ENZYMES, ASCORBIC ACID, DATEM, CALCIUM PEROXIDE), WHEAT STARCH, CORN STARCH, SOY LECITHIN, SOY FLOUR.  
 CONTAINS WHEAT AND SOY

Product Analysis Form  
 Enriched White Bread

Sara Lee Bakery Groups' Enriched White Bread is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 20 ounce package, containing 22 [slices] each.

Line: 38

I certify that the above information is true and correct, and that one serving contributes 1 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr Labeling/Regulatory Scientist

RE: # 8855-0175-0305

# Nutritional Label

## 117 STD 3 000 6 PL ENRICHED WHITE BREAD RT 20 OZ (1 LB 4 OZ) 567g / 22 SL

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
Serving Size 1 slice (26g) Servings Per Container 22	Total Fat	1g	1%	Sodium	150mg	6%		
	Saturated Fat	0g	0%	Total Carbohydrate	14g	5%		
Calories 70 Calories from Fat 10	Trans Fat	0g		Dietary Fiber	0g	0%		
	Polyunsaturated Fat	0g		Sugars	1g			
	Monounsaturated Fat	0g		Protein	2g			
	Cholesterol	0mg	0%					
	Vitamin A	0%	Vitamin C	0%	Calcium	4%	Iron	4%
	Thiamin	8%	Riboflavin	4%	Niacin	4%	Folic Acid	8%

  

Calories:		2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:  
 Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, YEAST, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), WHEAT GLUTEN, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), WHEAT STARCH, SOY LECITHIN, CALCIUM PROPIONATE (PRESERVATIVE), SOY FLOUR.  
**CONTAINS WHEAT AND SOY**

Product Analysis Form  
 Enriched White Bread

Sara Lee Bakery Group's Enriched White Bread is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 20 ounce package, containing 22 [slices] each.

Line: 43

I certify that the above information is true and correct, and that one serving contributes 1 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr. Labeling/Regulatory Scientist

Ref #: 8882-0117-0205

# Nutritional Label

0000 000 119

**HEINER'S OLD FASHIONED ENRICHED BREAD 20 OZ (1 LB 4 OZ) 567g / 23 SL (FAST TRACK)**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Serving Size 1 Slice (25g) Servings Per Container 23	Total Fat 1g	2%	Sodium 125mg	
Calories 60 Calories from Fat 10	Saturated Fat 0g	0%	Total Carbohydrate 12g	4%	Total Fat Less than 65g 80g
	Trans Fat 0g		Dietary Fiber 1g	4%	Sat Fat Less than 20g 25g
	Polyunsaturated Fat 0.5g		Sugars 2g		Cholesterol Less than 300mg 300mg
	Monounsaturated Fat 0g		Protein 2g		Sodium Less than 2,400mg 2,400mg
	Cholesterol 0mg	0%			Total Carbohydrate 300g 375g
	Vitamin A 0%	Vitamin C 0%	Calcium 2%	Iron 4%	Dietary Fiber 25g 30g
	Thiamin 6%	Riboflavin 4%	Niacin 4%	Folic Acid 4%	Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED UNBLEACHED FLOUR (MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE, RIBOFLAVIN, FOLIC ACID), WATER, LIQUID DEXTROSE, LIQUID FRUCTOSE, YEAST, PARTIALLY HYDROGENATED SOYBEAN OIL WITH MONO-AND DIGLYCERIDES ADDED, NONFAT DRY MILK. CONTAINS 2 PERCENT OR LESS OF EACH OF THE FOLLOWING: SALT, CULTURED WHEY, DOUGH CONDITIONERS (MONO-DIGLYCERIDES & ETHOXYLATED MONO-DIGLYCERIDES), YEAST NUTRIENTS (MONO-CALCIUM PHOSPHATE, AMMONIUM SULFATE, TRI-CALCIUM PHOSPHATE), MAY CONTAIN SEEDS, SOY LECITHIN.  
**CONTAINS WHEAT, MILK AND SOY**

Product Analysis Form  
Heiner's Old Fashioned Enriched White Bread

Heiner's Old Fashioned Enriched White Bread is made with enriched flour. One serving meets the USDA nutritional requirements for 1.0 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 20 ounce package, containing 23 slices each.

Line: 9125; 9128

I certify that the above information is true and correct, and that one serving contributes 1.0 bread credit(s) in the meal pattern requirements.

Lynne Rust  
Senior Manager Regulatory Compliance

Ref #: 3292-0000-0505

# Nutritional Label

**600 CORP 000 7**  
**SARA LEE WHITE BAKERY BREAD MADE WITH WHOLE GRAIN ROUNDTOP 20**  
**OZ (1 LB 4 OZ) 567g / 20 SL**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Serving Size 2 Slices (57g) Servings Per Container 10	Total Fat 2g	3%	Sodium 220mg	
Calories 150 Calories from Fat 20	Saturated Fat 0.5g	3%	Total Carbohydrate 28g	9%	Total Fat Less than 65g 80g
	Trans Fat 0g		Dietary Fiber 2g	7%	Sat Fat Less than 20g 25g
	Polyunsaturated Fat 1g		Sugars 4g		Cholesterol Less than 300mg 300mg
	Monounsaturated Fat 0g		Protein 5g		Sodium Less than 2,400mg 2,400mg
	Cholesterol 0mg	0%			Total Carbohydrate 300g 375g
	Vitamin A 0%	Vitamin C 0%	Calcium 25%	Iron 10%	Dietary Fiber 25g 30g
	Vitamin D 15%	Thiamin 10%	Riboflavin 8%	Niacin 10%	Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
	Folic Acid 10%				

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WHOLE GRAIN [WHOLE WHEAT FLOUR, BROWN RICE FLOUR (RICE FLOUR, RICE BRAN)], WATER, WHEY, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, SUGAR, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), CALCIUM SULFATE, SALT, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), GUAR GUM, CALCIUM PROPIONATE (PRESERVATIVE), DISTILLED VINEGAR, BUTTER (CREAM, SALT), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, NATURAL FLAVOR, VITAMIN D3, SOY LECITHIN, SOY FLOUR.  
**CONTAINS WHEAT, MILK AND SOY**

Product Analysis Form  
 White Bakery Bread Made With Whole Grain

Sara Lee White Bakery Bread Made With Whole Grain is made with enriched flour and whole wheat flour. One serving meets the USDA nutritional requirements for 2.25 bread credit(s) in the school lunch and breakfast programs. One 2 slice serving contains 10g whole grain.

This product is packed as a 20 ounce package, containing about 20 slices each.

Line: 5487

I certify that the above information is true and correct, and that one serving contributes 2.25 bread credit(s) in the meal pattern requirements.

*Lynne Rust*  
 Lynne Rust  
 Senior Manager Regulatory Compliance

Ref #: 10860-0600-1108

# Nutritional Label

668 000 3

Sara Lee Heart Healthy Classic 100% Whole Wheat Bread 20 OZ (1 LB 4 OZ)  
 566g / 20 SL

Nutrition Facts	Amount/erving		% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:																												
Serving Size 1 Slice (28g) Servings Per Container 20	Total Fat	1g	2%	Sodium	136mg 6%																												
	Saturated Fat	0g	0%	Total Carbohydrate	13g 4%																												
Calories 70 Calories from Fat 10	Trans Fat	0g		Dietary Fiber	2g 7%																												
	Polyunsaturated Fat	0g		Sugars	3g																												
	Monounsaturated Fat	0g		Protein	3g																												
	Cholesterol	0mg	0%																														
Vitamin A 0% • Vitamin C 0% • Calcium 4% • Iron 4%		Thiamin 6% • Riboflavin 2% • Niacin 6% • Folic Acid 4%																															
<table border="0" style="width: 100%;"> <tr> <td colspan="2">Calories:</td> <td>2,000</td> <td>2,500</td> </tr> <tr> <td>Total Fat</td> <td>Less than</td> <td>65g</td> <td>80g</td> </tr> <tr> <td>Sat Fat</td> <td>Less than</td> <td>20g</td> <td>26g</td> </tr> <tr> <td>Cholesterol</td> <td>Less than</td> <td>300mg</td> <td>300mg</td> </tr> <tr> <td>Sodium</td> <td>Less than</td> <td>2,400mg</td> <td>2,400mg</td> </tr> <tr> <td>Total Carbohydrate</td> <td></td> <td>300g</td> <td>375g</td> </tr> <tr> <td>Dietary Fiber</td> <td></td> <td>25g</td> <td>30g</td> </tr> </table>						Calories:		2,000	2,500	Total Fat	Less than	65g	80g	Sat Fat	Less than	20g	26g	Cholesterol	Less than	300mg	300mg	Sodium	Less than	2,400mg	2,400mg	Total Carbohydrate		300g	375g	Dietary Fiber		25g	30g
Calories:		2,000	2,500																														
Total Fat	Less than	65g	80g																														
Sat Fat	Less than	20g	26g																														
Cholesterol	Less than	300mg	300mg																														
Sodium	Less than	2,400mg	2,400mg																														
Total Carbohydrate		300g	375g																														
Dietary Fiber		25g	30g																														
Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4																																	

**Ingredient Statement: USDA**

**INGREDIENTS:** STONE GROUND WHOLE WHEAT FLOUR, WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST, BROWN SUGAR. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, HONEY, WHEAT BRAN, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: ETHOXYLATED MONO- AND DIGLYCERIDES, MONO- AND DIGLYCERIDES, ENZYMES, ASCORBIC ACID, AZODICARBONAMIDE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, DISTILLED VINEGAR, CALCIUM PROPIONATE (PRESERVATIVE), SOY LECITHIN, SOY FLOUR.  
 CONTAINS WHEAT AND SOY

Product Analysis Form  
 Heart Healthy Classic 100% Whole Wheat Bread

Sara Lee Bakery Group's Heart Healthy Classic 100% Whole Wheat Bread is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.0 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 20 ounce package, containing 20 slices each.

Line: 53067

I certify that the above information is true and correct, and that one serving contributes 1.0 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr. Labeling/Regulatory Scientist

Ref #: 8790-0668-0106

# Nutritional Label

643 CORP 000 1  
**SARA LEE 100% WHOLE WHEAT BAKERY BREAD ROUNDTOP (NON-KOSHER)**  
**20 OZ (1 LB 4 OZ) 567g / 20 SL**

Nutrition Facts		Amount/erving	% Daily Value*	Amount/erving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:		
Serving Size 1 Slice (28g) Servings Per Container 20  Calories 70 Calories from Fat 10	Total Fat	1g	2%	Sodium	135mg	Calories: 2,000 2,500		
	Saturated Fat	0g	0%	Total Carbohydrate	12g	Total Fat Less than 65g 80g		
	Trans Fat	0g		Dietary Fiber	2g	Sat Fat Less than 20g 25g		
	Polyunsaturated Fat	0.6g		Sugars	3g	Cholesterol Less than 300mg 300mg		
	Monounsaturated Fat	0g		Protein	3g	Sodium Less than 2,400mg 2,400mg		
	Cholesterol	0mg	0%			Total Carbohydrate 300g 375g		
	Vitamin A	0%	Vitamin C	0%	Calcium	10%	Iron	4%
	Thiamin	6%	Riboflavin	4%	Niacin	6%	Folic Acid	4%
							Dietary Fiber 25g 30g	
							Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4	

**Ingredient Statement: USDA**

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, WHEAT GLUTEN, HIGH FRUCTOSE CORN SYRUP, HONEY, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: CALCIUM SULFATE, BROWN SUGAR, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, BUTTER (CREAM, SALT), DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO-AND DIGLYCERIDES, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, GUAR GUM, CALCIUM PROPIONATE (PRESERVATIVE), DISTILLED VINEGAR, NATURAL FLAVOR, BETA-CAROTENE (COLOR), SOY LECITHIN, SOY FLOUR.  
 CONTAINS WHEAT, MILK AND SOY

Product Analysis Form  
 100% Whole Wheat Bread

Sara Lee Bakery Group's 100% Whole Wheat Bakery Bread is made with whole wheat flour. One serving meets the USDA nutritional requirements for 1.0 bread credit(s) in the school lunch and breakfast programs. One serving contains 13.7g whole grain.

This product is packed as a 20 ounce package, containing 20 slices each.

Line: 5518

I certify that the above information is true and correct, and that one serving contributes 1.0 bread credit(s) in the meal pattern requirements.

Lynne Rust  
 Senior Manager-Regulatory Compliance

Ref# 11423-0643-0906

# Nutritional Label

## 175 CORP 000 7 PL ENRICHED WHITE BREAD SW 20 OZ (1 LB 4 OZ) 567g / 24 SL

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat 1g</b>	<b>2%</b>	<b>Sodium 260mg</b>	<b>11%</b>	
	Saturated Fat 0g	0%	<b>Total Carbohydrate 25g</b>	<b>8%</b>	Calories: 2,000 2,500
Serving Size 2 Slices (47g)	Trans Fat 0g		Dietary Fiber Less than 1 g	4%	Total Fat Less than 65g 80g
Servings Per Container 12	Polyunsaturated Fat 0g		Sugars 3g		Sat Fat Less than 20g 25g
<b>Calories 120</b>	Monounsaturated Fat 0g		<b>Protein 4g</b>		Cholesterol Less than 300mg 300mg
Calories from Fat 10	<b>Cholesterol 0mg</b>	<b>0%</b>			Sodium Less than 2,400mg 2,400mg
	Vitamin A 0%	Vitamin C 0%	Calcium 8%	Iron 8%	Total Carbohydrate 300g 375g
	Thiamin 15%	Riboflavin 8%	Niacin 8%	Folic Acid 15%	Dietary Fiber 25g 30g
					Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST NUTRIENTS (CALCIUM SULFATE, AMMONIUM CHLORIDE, MONOCALCIUM PHOSPHATE, AMMONIUM SULFATE), WHEAT GLUTEN, CALCIUM PROPIONATE (PRESERVATIVE), DOUGH CONDITIONERS (CONTAINS ONE OR MORE OF THE FOLLOWING: SODIUM AND CALCIUM STEAROYL-2 LACTYLATE, MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, CALCIUM IODATE, AZODICARBONAMIDE, ENZYMES, ASCORBIC ACID, DATEM, CALCIUM PEROXIDE), WHEAT STARCH, CORN STARCH, SOY LECITHIN, SOY FLOUR.  
 CONTAINS WHEAT AND SOY

Product Analysis Form  
 Enriched White Bread

Sara Lee Bakery Groups' Enriched White Bread is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 20 ounce package, containing 24 [slices] each.

Line: 20

I certify that the above information is true and correct, and that one serving contributes 1 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr Labeling/Regulatory Scientist

RE: #9531-0175-0805



# Nutritional Label

## 117 STD 2 000 5 PL ENRICHED WHITE BREAD SW 20 OZ (1 LB 4 OZ) 567g / 24 SL

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
Serving Size 2 slices (47g) Servings Per Container 12	Total Fat	1.5g	2%	Sodium	260mg	11%		
	Saturated Fat	0g	0%	Total Carbohydrate	25g	8%		
	Trans Fat	0g		Dietary Fiber	less than 1 gram	4%		
	Polyunsaturated Fat	0g		Sugars	3g			
Calories 130 Calories from Fat 10	Monounsaturated Fat	0g		Protein	4g			
	Cholesterol	0mg	0%					
	Vitamin A	0%	Vitamin C	0%	Calcium	8%	Iron	8%
	Thiamin	15%	Riboflavin	8%	Niacin	8%	Folic Acid	15%

  

Calories:		2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:  
 Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, YEAST, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), WHEAT GLUTEN, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), WHEAT STARCH, SOY LECITHIN, CALCIUM PROPIONATE (PRESERVATIVE), SOY FLOUR.  
**CONTAINS WHEAT AND SOY**

Product Analysis Form  
 Enriched White Bread

Sara Lee Bakery Group's Enriched White Bread is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.75 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 20 ounce package, containing 24 [slices] each.

Line: 46

I certify that the above information is true and correct, and that one serving contributes 1.75 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr. Labeling/Regulatory Scientist

Ref #: 8883-0117-0205

# Nutritional Label

## 201 STD 2 000 9 NB/PL WHEAT SW BREAD 20 OZ(1 LB 4 OZ)567g /20 SL

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:				
Serving Size 1 Slice (28g) Servings Per Container 20  Calories 70 Calories from Fat 5	Total Fat	1g	1%	Sodium	150mg	6%	Calories: 2,000 2,500		
	Saturated Fat	0g	0%	Total Carbohydrate	4g	5%		Total Fat	Less than 65g
	Trans Fat	0g		Dietary Fiber	less than 1g	3%	Sat Fat	Less than 20g	25g
	Polyunsaturated Fat	0g		Sugars	1g		Cholesterol	Less than 300mg	300mg
	Monounsaturated Fat	0g		Protein	2g		Sodium	Less than 2,400mg	2,400mg
	Cholesterol	0mg	0%				Total Carbohydrate	300g	375g
	Vitamin A	0%	Vitamin C	0%	Calcium	4%	Iron	6%	Calories per gram:
	Thiamin	10%	Riboflavin	4%	Niacin	6%	Folic Acid	8%	Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID), WATER, STONE GROUND WHOLE WHEAT FLOUR, HIGH FRUCTOSE CORN SYRUP. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: YEAST, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), WHEAT GLUTEN, WHEAT BRAN, SALT, CALCIUM SULFATE, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, AMMONIUM SULFATE, CALCIUM SULFATE), CORN STARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: SODIUM STEAROYL LACTYLATE, MONO- AND DIGLYCERIDES, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CARAMEL COLOR, CALCIUM PROPIONATE (PRESERVATIVE), WHEAT STARCH, MICROCRYSTALLINE CELLULOSE, SORBITOL, SODIUM CHLORIDE, MAGNESIUM STEARATE, ENZYME COMPLEX, SOY LECITHIN, SOY FLOUR.  
 CONTAINS WHEAT AND SOY

Product Analysis Form  
 Wheat Sandwich Bread

Sara Lee Bakery Group's Wheat Sandwich Bread is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.0 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 20 ounce package, containing 20 [slices] each.

Line: 249; 18846; 46049

I certify that the above information is true and correct, and that one serving contributes 1.0 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr. Labeling/Regulatory Scientist

Ref #: 3435-0201-1106

# Nutritional Label

## 350 CORP 000 1 PL Wheat Bread 20oz(1lb,4oz)566g/22sl

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
Serving Size 1 Slice (26g) Servings Per Container 22	Total Fat	0.5g	1%	Sodium	130mg	5%		
	Saturated Fat	0g	0%	Total Carbohydrate	13g	4%		
	Trans Fat	0g		Dietary Fiber	1g	5%		
	Polyunsaturated Fat	0g		Sugars	2g			
Calories 70 Calories from Fat 5	Monounsaturated Fat	0g		Protein	3g			
	Cholesterol	0mg	0%					
	Vitamin A	0%	Vitamin C	0%	Calcium	15%	Iron	4%
	Thiamin	8%	Riboflavin	4%	Niacin	6%	Folic Acid	6%

  

Calories:		
Total Fat	Less than	65g
Sat Fat	Less than	20g
Cholesterol	Less than	300mg
Sodium	Less than	2,400mg
Total Carbohydrate		300g
Dietary Fiber		25g

  

Calories per gram:					
Fat	9	Carbohydrate	4	Protein	4

### Ingredient Statement: USDA

INGREDIENTS: ENRICHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST, WHEAT BRAN. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: WHOLE WHEAT, WHOLE RYE, FLAXSEED MEAL, SALT, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), DICALCIUM PHOSPHATE, MICROCRYSTALLINE CELLULOSE, SODIUM STARCH GLYCOLATE, SODIUM BICARBONATE, SODIUM STEAROYL LACTYLATE, HONEY, MOLASSES, CALCIUM PROPIONATE (PRESERVATIVE), CORN STARCH, SOY LECITHIN, SOY FLOUR. CONTAINS WHEAT AND SOY

Product Analysis Form  
 PL Wheat Bread

Sara Lee Bakery Groups' Wheat Bread is made with enriched flour and other whole grain. One serving meets the USDA nutritional requirements for 1 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 20 ounce package, containing 22 [slices] each.

Line: 981

I certify that the above information is true and correct, and that one serving contributes 1 bread credit(s) in the meal pattern requirements.

Mark Sluss  
 Sr Labeling/Regulatory Scientist

RE: #5933-0350-0904

# Sara Lee Label Copy

100 STD 2 000 25

NB/PL ENRICHED WHITE BREAD, TEXAS TOAST 20 OZ (1 LB 4 OZ) 567g/16 SL

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving		% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Total Fat 1g		2%		Sodium 170mg		7%		
Serving Size 1 Slice (35g) Servings Per Container 16  Calories 100 Calories from Fat 10	Saturated Fat 0g		0%		Total Carbohydrate 19g		6%		Calories: 2,000 2,500
	Trans Fat 0g				Dietary Fiber less than 1 gram		2%		Total Fat Less than 65g 80g
	Polyunsaturated Fat 0g				Sugars 2g				Sat Fat Less than 20g 25g
	Monounsaturated Fat 0g				Protein 3g				Cholesterol Less than 300mg 300mg
	Cholesterol 0mg		0%						Sodium Less than 2,400mg 2,400mg
	Vitamin A 0%		• Vitamin C 0%		• Calcium 6%		• Iron 6%		Total Carbohydrate 300g 375g
	Thiamin 15%		• Riboflavin 8%		• Niacin 8%		• Folic Acid 10%		Dietary Fiber 25g 30g
									Calories per gram:
									Fat 9 • Carbohydrate 4 • Protein 4

## SPECIFICATION USE:

STAGE GATE PROJECT #: 10-0242  
 LABEL COPY NUMBER: 8735-0100-0510  
 PRODUCT CODE: 2715

PRODUCT IDENTITY: ENRICHED WHITE BREAD, TEXAS TOAST  
 PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 20 OZ (1 LB 4 OZ) 567g / 16 SL  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

## INGREDIENT STATEMENT:

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, WHEAT GLUTEN, SALT, CALCIUM SULFATE, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, CALCIUM IODATE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM PROPIONATE (PRESERVATIVE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, DISTILLED VINEGAR, SOY LECITHIN, MILK, SOY FLOUR.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

## LABEL STATEMENTS:

APPROVED CLAIMS/STATEMENTS:  
 - Low Fat; - Cholesterol Free  
 REFERRAL STATEMENT: NONE  
 QUANTITATIVE STATEMENT: NONE  
 REQUIRED/GENERAL LABEL STATEMENTS: NONE  
 HANDLING STATEMENTS: NA  
 TRADEMARK STATEMENT: NA

KOSHER CERTIFICATION: NONE

## CHILD NUTRITION:

CN LABELED: NA

CN STATEMENT OR EQUIVALENCIES:

Sara Lee Enriched White Bread, Texas Toast is made with 100% enriched flour. One (1 slice) serving meets the USDA nutritional requirements for 1.25 bread credit(s) in the school lunch and breakfast programs.

## SERVING SIZE DETERMINATION:

SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls  
 REFERENCE AMOUNT: 50g

# Nutritional Label

117 STD 3 000 21

**NB/PL ENRICHED WHITE BREAD TEXAS TOAST 20 OZ (1 LB 4 OZ) 567g / 16 SL**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
		<b>Total Fat 1g</b>	<b>2%</b>	<b>Sodium 200mg</b>	
	Saturated Fat 0g	0%	<b>Total Carbohydrate 18g</b>	<b>6%</b>	Calories: 2,000 2,500
	Trans Fat 0g		Dietary Fiber Less than 1g	2%	Total Fat Less than 65g 80g
Serving Size 1 Slice (35g)	Polyunsaturated Fat 0.5g		Sugars 2g		Sat Fat Less than 20g 25g
Servings Per Container 16	Monounsaturated Fat 0g		Protein 3g		Cholesterol Less than 300mg 300mg
Calories 100	<b>Cholesterol 0mg</b>	<b>0%</b>			Sodium Less than 2,400mg 2,400mg
Calories from Fat 10	Vitamin A 0%	Vitamin C 0%	Calcium 6%	Iron 6%	Total Carbohydrate 300g 375g
	Thiamin 15%	Riboflavin 6%	Niacin 8%	Folic Acid 10%	Dietary Fiber 25g 30g
					Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), WHEAT GLUTEN, SALT, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM PROPIONATE (PRESERVATIVE), SOY LECITHIN, SOY FLOUR.  
**CONTAINS WHEAT AND SOY**

Product Analysis Form  
 Enriched White Bread Texas Toast

Sara Lee Bakery Group's Enriched White Bread Texas Toast is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.25 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 20 ounce package, containing 16 [slices] each.

Line: 92696

I certify that the above information is true and correct, and that one serving contributes 125 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr. Labeling/Regulatory Scientist

Ref #: 8563-0117-0606

# Sara Lee Label Copy

6000 STD5 000 39

**NB/PL ENRICHED BUNS AND ROLLS 24 OZ (1 LB 8 OZ) 680g / 24 CT (SEEDED OR UNSEEDED)**

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
Serving Size 1 Bun (28g) Servings Per Container 24  Calories 80 Calories from Fat 15	Total Fat	1.5g	2%		Sodium	140mg	6%	Calories: 2,000 2,500
	Saturated Fat	0g	0%		Total Carbohydrate	14g	5%	
	Trans Fat	0g			Dietary Fiber	Less than 1 gram	3%	
	Polyunsaturated Fat	0.5g			Sugars	2g		
	Monounsaturated Fat	0.5g			Protein	2g		
	Cholesterol	0mg	0%					
	Vitamin A	0%	Vitamin C	0%	Calcium	4%	Iron	6%
	Thiamin	10%	Riboflavin	6%	Niacin	6%	Folic Acid	10%

**SPECIFICATION USE:**

STAGE GATE PROJECT #: 10-0715  
 LABEL COPY NUMBER: 9066-6000-0810  
 PRODUCT CODE: CORP 6000  
 PRODUCT IDENTITY: ENRICHED BUNS AND ROLLS

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 24 OZ (1 LB 8 OZ) 680g / 24 CT  
 CASE NET WEIGHT/COUNT: NA

**NUTRITION FACTS: (see above)**  
**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, WHEAT GLUTEN, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), DISTILLED VINEGAR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.  
**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

**LABEL STATEMENTS:**  
 APPROVED CLAIMS/STATEMENTS: NONE  
 REFERRAL STATEMENT: NONE  
 QUANTITATIVE STATEMENT: NONE  
 REQUIRED/GENERAL LABEL STATEMENTS: NONE  
 HANDLING STATEMENTS: NA  
 TRADEMARK STATEMENT: NA  
 OPTIONAL INFORMATION: The following are optional in the Nutrition Facts if enriched claims are not made: Thiamin, Riboflavin, Niacin, Folic Acid.

**KOSHER CERTIFICATION:** NONE  
**CHILD NUTRITION:**  
 CN LABELED: NA  
 CN STATEMENT OR EQUIVALENCIES:  
 Sara Lee's Enriched Buns and Rolls are made with enriched flour. One serving meets the USDA nutritional requirements for 1 bread credit(s) in the school lunch and breakfast programs.

**SERVING SIZE DETERMINATION:**  
 SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls  
 REFERENCE AMOUNT: 50g

# Nutritional Label

6000 STD2 000 91

**NB/PL Enriched Buns and Rolls 24oz(1lb,8oz)680g/24ct (Corporate)**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
Serving Size 1 bun (28g) Servings Per Container 24  Calories 70 Calories from Fat 5	Total Fat	0.5g	1%	Sodium	150mg	6%		
	Saturated Fat	0g	0%	Total Carbohydrate	15g	5%		
	Trans Fat	0g		Dietary Fiber	less than 1 gram	2%		
	Polyunsaturated Fat	0g		Sugars	2g			
	Monounsaturated Fat	0g		Protein	2g			
	Cholesterol	0mg	0%					
	Vitamin A	0%	Vitamin C	0%	Calcium	4%	Iron	4%
	Thiamin	8%	Riboflavin	4%	Niacin	6%	Folic Acid	8%

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST NUTRIENTS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE, CALCIUM CARBONATE, AMMONIUM CHLORIDE), CORN STARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM AND CALCIUM STEAROYL-2 LACTYLATE, DATEM, CALCIUM PEROXIDE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), DICALCIUM PHOSPHATE, DIAMMONIUM PHOSPHATE, DISTILLED VINEGAR, SOY LECITHIN, CALCIUM PROPIONATE (PRESERVATIVE), SOY FLOUR, SESAME SEEDS. CONTAINS WHEAT AND SOY

Product Analysis Form  
 Enriched Buns and Rolls

Sara Lee Bakery Groups' Enriched Buns and Rolls are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.0 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 24 ounce package, containing 24 buns each.

Line: 1058

I certify that the above information is true and correct, and that one serving contributes 1.0 bread credit(s) in the meal pattern requirements.

David Dewberry  
 Nutrition and Labeling Coordinator

Ref #: 9066-6000-0804

# Nutritional Label

6010 STD 000 124

Name Brand ESL Enriched Buns and Rolls (with EMD) 24oz(1lb,8oz)680g/24ct

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat</b> 1g		1%	<b>Sodium</b> 150mg	
	<b>Saturated Fat</b> 0g	0%	<b>Total Carbohydrate</b> 15g	5%	Total Fat Less than 65g 80g
	<b>Trans Fat</b> 0g		<b>Dietary Fiber</b> less than 1 gram	2%	Sat Fat Less than 20g 25g
Serving Size 1 Bun (28g)	<b>Polyunsaturated Fat</b> 0g		<b>Sugars</b> 2g		Cholesterol Less than 300mg 300mg
Servings Per Container 24	<b>Monounsaturated Fat</b> 0g		<b>Protein</b> 2g		Sodium Less than 2,400mg 2,400mg
Calories 70	<b>Cholesterol</b> 0mg	0%			Total Carbohydrate 300g 375g
Calories from Fat 5	Vitamin A 0%	Vitamin C 8%	Calcium 4%	Iron 4%	Dietary Fiber 25g 30g
	Thiamin 8%	Riboflavin 4%	Niacin 4%	Folic Acid 8%	Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: YEAST, SOYBEAN AND/OR COTTONSEED OIL, SALT, DICALCIUM PHOSPHATE, DIAMMONIUM PHOSPHATE, WHEAT GLUTEN, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: SODIUM STEAROYL LACTYLATE, MONO- AND DIGLYCERIDES, ETHOXYLATED MONO-AND DIGLYCERIDES, CALCIUM PEROXIDE), CALCIUM PROPIONATE (PRESERVATIVE), CORNSTARCH, SOY LECITHIN.

MAY BE TOPPED WITH SESAME SEEDS.

Product Analysis Form  
 Name Brand ESL Enriched Buns and Rolls

Sara Lee Bakery Groups' Name Brand ESL Enriched Buns and Rolls are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 24 ounce package, containing 24 [buns] each.

Line: 26391

I certify that the above information is true and correct, and that one serving contributes 1 bread credit(s) in the meal pattern requirements.

David Dewberry  
 Nutrition and Labeling Coordinator

Ref #:10141-6010-0304



# Nutritional Label

## 6000 STD2 000 24 NB/PL Enriched Buns and Rolls 12oz(340g)/8ct (Corporate)

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Serving Size 1 Bun (13g) Servings Per Container 8	Total Fat 1g	2%	Sodium 230mg	
Calories 110 Calories from Fat 10	Saturated Fat 0g	0%	Total Carbohydrate 22g	7%	Total Fat Less than 65g 80g
	Trans Fat 0g		Dietary Fiber less than 1g	3%	Sat Fat Less than 20g 25g
	Polyunsaturated Fat 0g		Sugars 3g		Cholesterol Less than 300mg 300mg
	Monounsaturated Fat 0g		Protein 4g		Sodium Less than 2,400mg 2,400mg
	Cholesterol 0mg	0%			Total Carbohydrate 300g 376g
	Vitamin A 0%	Vitamin C 0%	Calcium 8%	Iron 8%	Dietary Fiber 25g 30g
	Thiamin 15%	Riboflavin 8%	Niacin 8%	Folate 10%	Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID), WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST NUTRIENTS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE, CALCIUM CARBONATE, AMMONIUM CHLORIDE), CORNSTARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM AND CALCIUM STEAROYL-2 LACTYLATE, DATEM, CALCIUM PEROXIDE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), DICALCIUM PHOSPHATE, DIAMMONIUM PHOSPHATE, VINEGAR, SOY LECITHIN, CALCIUM PROPIONATE (PRESERVATIVE), SOY FLOUR, SESAME SEEDS.  
 CONTAINS WHEAT AND SOY

Product Analysis Form  
 Enriched Buns and Rolls

Sara Lee Bakery Groups' Enriched Buns and Rolls are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 12 ounce package, containing 8 buns each.

Line: 1165; 30309; 34307; 10936; 813; 10938

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr. Labeling/Regulatory Scientist

Ref #: 9000-6000-0205

# Nutritional Label

## 6000 STD2 000 131 NB/PL ENRICHED BUNS AND ROLLS 23 OZ (1 LB 7 OZ) 652g / 12 CT (Corporate)

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
Serving Size 1 bun (54g) Servings Per Container 12  Calories 140 Calories from Fat 10	Total Fat	1.5g	2%		Sodium	290mg	12%	Calories: 2,000 2,500	
	Saturated Fat	0g	0%		Total Carbohydrate	28g	9%		
	Trans Fat	0g			Dietary Fiber	1g	4%	Total Fat Less than 65g 80g	
	Polyunsaturated Fat	0.5g			Sugars	4g		Sat Fat Less than 20g 25g	
	Monounsaturated Fat	0g			Protein	4g		Cholesterol Less than 300mg 300mg	
	Cholesterol	0mg	0%					Sodium Less than 2,400mg 2,400mg	
	Vitamin A	0%	Vitamin C	0%	Calcium	10%	Iron	8%	Total Carbohydrate 300g 375g
	Thiamin	15%	Riboflavin	8%	Niacin	10%	Folic Acid	15%	Dietary Fiber 25g 30g
									Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST NUTRIENTS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE, CALCIUM CARBONATE, AMMONIUM CHLORIDE), CORN STARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM AND CALCIUM STEAROYL-2 LACTYLATE, DATEM, CALCIUM PEROXIDE), DICALCIUM PHOSPHATE, DIAMMONIUM PHOSPHATE, DISTILLED VINEGAR, CALCIUM PROPIONATE (PRESERVATIVE), SOY LECITHIN, SOY FLOUR, SESAME SEEDS.  
**CONTAINS WHEAT AND SDY**

Product Analysis Form  
 Enriched Buns and Rolls

Sara Lee Bakery Groups' Enriched Buns and Rolls are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 2.0 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 23 ounce package, containing 12 buns each.

Line: 1017

I certify that the above information is true and correct, and that one serving contributes 2.0 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr. Labeling/Regulatory Scientist

Ref #: 9036-6000-0505

# Nutritional Label

## 6053\_1 CORP 000 1 PL Sunny Buns with honey 23 OZ (1 LB 7 OZ) 652g / 12

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
Serving Size 1 bun (54g) Servings Per Container 12	Total Fat	2g	3%	Sodium	290mg	12%		
	Saturated Fat	0g	0%	Total Carbohydrate	28g	9%		
	Trans Fat	0g		Dietary Fiber	1g	5%		
	Polyunsaturated Fat	1g		Sugars	5g			
Calories 150 Calories from Fat 15	Monounsaturated Fat	0g		Protein	5g			
	Cholesterol	0mg	0%					
	Vitamin A	0%	Vitamin C	0%	Calcium	6%	Iron	8%
	Thiamin	20%	Riboflavin	10%	Niacin	10%	Folic Acid	15%

  

Calories:		2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:  
 Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST, WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS). CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: HONEY, SALT, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, CORN FLOUR, COLORED WITH (TURMERIC EXTRACT AND PAPRIKA), GLYCEROL MONOOLEATE, POLYSORBATE 60, NATURAL FLAVORS, CALCIUM PROPIONATE (PRESERVATIVE), SOY LECITHIN, SOY FLOUR, SESAME SEEDS. CONTAINS WHEAT AND SOY

Product Analysis Form  
 PL Sunny Buns with honey

Sara Lee Bakery Group's PL Sunny Buns with honey are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 2.0 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 23 ounce package, containing 12 buns each.

Line: 2020

I certify that the above information is true and correct, and that one serving contributes 2.0 bread credit(s) in the meal pattern requirements.

Mark Sluss  
 Nutrition and Labeling Coordinator

Ref #: 7689-6053-0605

# Sara Lee Label Copy

6024 000 3

## HEINER'S 4" ENRICHED SLICED BUNS 21 OZ (1 LB 5 OZ) 595g / 12 CT (SEEDED OR UNSEEDED)

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*	
Serving Size 1 Bun (50g) Servings Per Container 12  Calories 160 Calories from Fat 30	<b>Total Fat</b>	3.5g	5%		<b>Sodium</b>	270mg	11%
	<b>Saturated Fat</b>	0.5g	3%		<b>Total Carbohydrate</b>	26g	9%
	<b>Trans Fat</b>	0g			<b>Dietary Fiber</b>	1g	5%
	<b>Polyunsaturated Fat</b>	1.5g			<b>Sugars</b>	4g	
	<b>Monounsaturated Fat</b>	1g			<b>Protein</b>	5g	
	<b>Cholesterol</b>	0mg	0%				
	<b>Vitamin A</b>	0%		<b>Vitamin C</b>	0%	<b>Calcium</b>	6%
	<b>Thiamin</b>	20%		<b>Riboflavin</b>	10%	<b>Niacin</b>	10%
					<b>Iron</b>	10%	
					<b>Folic Acid</b>	15%	

\*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:

	Calories:	2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:  
Fat 9 • Carbohydrate 4 • Protein 4

**SPECIFICATION USE:**

STAGE GATE PROJECT #: NA  
 LABEL COPY NUMBER: 3614-6024-0511  
 PRODUCT CODE: 9260

PRODUCT IDENTITY: ENRICHED BUNS AND ROLLS

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 21 OZ (1 LB 5 OZ) 595g / 12 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** ENRICHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST, WHEAT GLUTEN, SOYBEAN OIL. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), CORN SYRUP, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, CALCIUM PROPIONATE (PRESERVATIVE), BARLEY MALT, DISTILLED VINEGAR, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.  
**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

**LABEL STATEMENTS:**  
 APPROVED CLAIMS/STATEMENTS: Permissible alternate product name: BBQ Buns; -Cholesterol Free;  
 REFERRAL STATEMENT: NONE  
 QUANTITATIVE STATEMENT: NONE  
 REQUIRED/HANDLING/GENERAL LABEL STATEMENTS: NONE  
 TRADEMARK STATEMENT: NA

**KOSHER CERTIFICATION:** NA  
**CHILD NUTRITION:**  
 CN LABELED: NA  
 CN STATEMENT OR EQUIVALENCIES:  
 Sara Lee Enriched Buns are made with enriched flour. One serving meets the USDA nutritional requirements for 2.0 bread credit(s) in the school lunch and breakfast programs.

**SERVING SIZE DETERMINATION:**  
 SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls  
 REFERENCE AMOUNT: 50g

# Sara Lee Label Copy

## 6000 STD5 000 76 NB/PL ENRICHED BUNS AND ROLLS 60 OZ (3 LB 12 OZ) 1.7kg / 30 CT (SEEDED OR UNSEEDED)

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
Serving Size 1 Bun (57g) Servings Per Container 30  Calories 170 Calories from Fat 30	Total Fat	3.5g	5 %		Sodium	290mg	12 %	Calories: 2,000 2,500	
	Saturated Fat	0.5g	3 %		Total Carbohydrate	29g	10 %		
	Trans Fat	0g			Dietary Fiber	1g	5 %	Total Fat Less than 65g 80g	
	Polyunsaturated Fat	1.5g			Sugars	3g		Sat Fat Less than 20g 25g	
	Monounsaturated Fat	1g			Protein	5g		Cholesterol Less than 300mg 300mg	
	Cholesterol	0mg	0 %					Sodium Less than 2,400mg 2,400mg	
	Vitamin A	0%	Vitamin C	0%	Calcium	8%	Iron	10%	Total Carbohydrate 300g 375g
	Thiamin	25%	Riboflavin	10%	Niacin	15%	Folic Acid	20%	Dietary Fiber 25g 30g
									Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

### SPECIFICATION USE:

STAGE GATE PROJECT #: NA  
 LABEL COPY NUMBER: 9083-6000-0511  
 PRODUCT CODE: 2870

PRODUCT IDENTITY: ENRICHED BUNS AND ROLLS

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 60 OZ (3 LB 12 OZ) 1.7kg / 30 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, WHEAT GLUTEN, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), DISTILLED VINEGAR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.  
**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

**LABEL STATEMENTS:**  
 APPROVED CLAIMS/STATEMENTS: NONE  
 REFERRAL STATEMENT: NONE  
 QUANTITATIVE STATEMENT: NONE  
 REQUIRED/GENERAL LABEL STATEMENTS: NONE  
 HANDLING STATEMENTS: NA  
 TRADEMARK STATEMENT: NA

**KOSHER CERTIFICATION:** NONE

**CHILD NUTRITION:**  
 CN LABELED: NA  
 CN STATEMENT OR EQUIVALENCIES:  
 Sara Lee Enriched Buns and Rolls are made with enriched flour. One serving meets the USDA nutritional requirements for 2.25 bread credit(s) in the school lunch and breakfast programs.

**SERVING SIZE DETERMINATION:**  
 SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls  
 REFERENCE AMOUNT: 50g

# Nutritional Label

**6000 STD3 000 52**  
**FOR INFORMATIONAL PURPOSES ONLY 4" SESAME BUNS 56 OZ (3 LB 8 OZ)1.74KG /30 CT**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Serving Size 1 Bun (53g) Servings Per Container 30	Total Fat 1.5g	3 %	Sodium 280mg	
Calories 140 Calories from Fat 15	Saturated Fat 0g	0 %	Total Carbohydrate 28g	9 %	Total Fat Less than 65g 80g
	Trans Fat 0g		Dietary Fiber less than 1g	4 %	Sat Fat Less than 20g 25g
	Polyunsaturated Fat 0.5g		Sugars 3g		Cholesterol Less than 300mg 300mg
	Monounsaturated Fat 0g		Protein 4g		Sodium Less than 2,400mg 2,400mg
	Cholesterol 0mg	0 %			Total Carbohydrate 300g 375g
	Vitamin A 0% • Vitamin C 0%				Dietary Fiber 25g 30g
	Thiamin 20% • Riboflavin 10%		Calcium 8% • Iron 10%		Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
			Niacin 10% • Folic Acid 15%		

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST NUTRIENTS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE, CALCIUM CARBONATE, AMMONIUM CHLORIDE), CORN STARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM AND CALCIUM STEAROYL-2 LACTYLATE, DATEM, CALCIUM PEROXIDE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), DICALCIUM PHOSPHATE, DIAMMONIUM PHOSPHATE, DISTILLED VINEGAR, SOY LECITHIN, CALCIUM PROPIONATE (PRESERVATIVE), SOY FLOUR, SESAME SEEDS.  
**CONTAINS WHEAT AND SOY**

Product Analysis Form  
 4" Sesame Buns

Sara Lee Food and Beverage 4" Sesame Buns are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 2.0 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 56 ounce package, containing 30 buns each.

Line: 3097

I certify that the above information is true and correct, and that one serving contributes 2.0 bread credit(s) in the meal pattern requirements.

*Irene Riley*  
 Regulatory Compliance Specialist

Ref #:11841-6000-0908

# Sara Lee Label Copy

6367 CORP 000 1

## SARA LEE GOLDEN POTATO BAKERY BUNS 15 OZ (425g) / 8 CT

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
Serving Size 1 Bun (53g) Servings Per Container 8  Calories 140 Calories from Fat 15	Total Fat	2g	3%		Sodium	230mg	9%	Calories: 2,000 2,500	
	Saturated Fat	0g	0%		Total Carbohydrate	27g	9%		
	Trans Fat	0g			Dietary Fiber	1g	5%	Total Fat Less than 65g 80g	
	Polyunsaturated Fat	1g			Sugars	5g		Sat Fat Less than 20g 25g	
	Monounsaturated Fat	0g			Protein	5g		Cholesterol Less than 300mg 300mg	
	Cholesterol	0mg	0%					Sodium Less than 2,400mg 2,400mg	
	Vitamin A	0%	Vitamin C	0%	Calcium	15%	Iron	10%	Total Carbohydrate 300g 375g
	Thiamin	15%	Riboflavin	10%	Niacin	10%	Folic Acid	15%	Dietary Fiber 25g 30g
									Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

**SPECIFICATION USE:**

STAGE GATE PROJECT #: 10-0151  
 LABEL COPY NUMBER: 12135-6367-0909  
 PRODUCT CODE: 28830

PRODUCT IDENTITY: GOLDEN POTATO BAKERY BUNS (HEARTY & DELICIOUS™)

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 15 OZ (425g) / 8 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, POTATO FLOUR, YEAST, WHEAT GLUTEN, SUGAR. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, CALCIUM SULFATE, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), DISTILLED VINEGAR, GUAR GUM, YELLOW CORN FLOUR, CALCIUM PROPIONATE (PRESERVATIVE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.  
**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

**LABEL STATEMENTS:**  
 APPROVED CLAIMS/STATEMENTS:  
 -0g Trans Fat  
 -Good Source of Calcium  
 REFERRAL STATEMENT: NONE  
 QUANTITATIVE STATEMENT: NONE  
 REQUIRED/GENERAL LABEL STATEMENTS: CT. LIC. if distributed in Connecticut.  
 HANDLING STATEMENTS: NA  
 TRADEMARK STATEMENT: NA

KOSHER CERTIFICATION: NA

**CHILD NUTRITION:**  
 CN LABELED: NA  
 CN STATEMENT OR EQUIVALENCIES:  
 Sara Lee Golden Potato Bakery Buns are made with enriched flour and potato flour. One serving meets the USDA nutritional requirements for 2.0 bread credit(s) in the school lunch and breakfast programs.

**SERVING SIZE DETERMINATION:**  
 SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls  
 REFERENCE AMOUNT: 50g

# Nutritional Label

**6361 CORP 000 3**  
**SARA LEE WHEAT HAMBURGER BUNS MADE WITH WHOLE GRAIN 12 OZ**  
**(340g) / 8 CT**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:						
Serving Size 1 Bun (43g) Servings Per Container 8  Calories 120 Calories from Fat 15	Total Fat	2g	3%	Sodium	220mg	9%	Calories: 2,000 2,500				
	Saturated Fat	0.5g	3%	Total Carbohydrate	22g	7%					
	Trans Fat	0g		Dietary Fiber	1g	6%	Total Fat	Less than	65g	80g	
	Polyunsaturated Fat	0.5g		Sugars	3g		Sat Fat	Less than	20g	25g	
	Monounsaturated Fat	0g		Protein	4g		Cholesterol	Less than	300mg	300mg	
	Cholesterol	0mg	0%				Sodium	Less than	2,400mg	2,400mg	
	Vitamin A	0%	Vitamin C	0%	Calcium	10%	Iron	8%	Total Carbohydrate	300g	375g
	Vitamin D	10%	Thiamin	10%	Riboflavin	8%	Niacin	10%	Dietary Fiber	25g	30g
	Folic Acid	15%							Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4		

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, WHOLE WHEAT FLOUR, YEAST, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: MOLASSES, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), BUTTER (CREAM, SALT), SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), DISTILLED VINEGAR, GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.  
**CONTAINS WHEAT, MILK AND SOY**

Product Analysis Form  
 Wheat Hamburger Buns Made With Whole Grain (Soft & Smooth)

Sara Lee Wheat Hamburger Buns Made With Whole Grain (Soft & Smooth) is made with enriched flour and whole wheat flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs. One serving contains 6g of whole grain.

This product is packed as a 12 ounce package, containing 8 buns each.

Line: 5483

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

**Lynne Rust**  
 Lynne Rust  
 Senior Manager Regulatory Compliance

Ref #: 10537-6361-0109



# Nutritional Label

6347 CORP 000 6

## FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT 4" HAMBURGER BUNS 24 OZ (1 LB 8 OZ) 680g / 12 CT

Nutrition Facts		Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
Serving Size 1 Bun (57g)		Total Fat	2g	3%	Sodium	240mg	10%
Servings Per Container 12		Saturated Fat	0g	0%	Total Carbohydrate	26g	9%
Calories 150		Trans Fat	0g		Dietary Fiber	3g	12%
Calories from Fat 15		Polyunsaturated Fat	0.5g		Sugars	4g	
		Monounsaturated Fat	0g		Protein	8g	
		Cholesterol	0mg	0%			
		Vitamin A	0%	Vitamin C	0%	Calcium	15%
		Vitamin D	15%	Thiamin	8%	Iron	8%
		Folic Acid	6%			Riboflavin	6%
						Niacin	10%
						Calories:	2,000 2,500
		Total Fat	Less than 65g			Total Fat	Less than 80g
		Sat Fat	Less than 20g			Sat Fat	Less than 25g
		Cholesterol	Less than 300mg			Cholesterol	Less than 300mg
		Sodium	Less than 2,400mg			Sodium	Less than 2,400mg
		Total Carbohydrate	300g			Total Carbohydrate	300g 375g
		Dietary Fiber	25g			Dietary Fiber	25g 30g
						Calories per gram:	
						Fat 9 • Carbohydrate 4 • Protein 4	

### USDA

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, BROWN SUGAR, CALCIUM PROPIONATE (PRESERVATIVE), DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM SULFATE, DISTILLED VINEGAR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, VITAMIN D3, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

**CONTAINS WHEAT, SOY AND MILK**

Product Analysis Form  
 100% Whole Wheat Hamburger Buns

Sara Lee 100% Whole Wheat Hamburger Buns are made with whole wheat flour. One serving meets the USDA nutritional requirements for 2.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 29g of whole grain.

This product is packed as a 24 ounce package, containing 12 buns each.

Line: 41054

I certify that the above information is true and correct, and that one serving contributes 2.25 bread credit(s) in the meal pattern requirements.

Lynne Rust  
 Senior Manager Regulatory Compliance

Ref #: 12060-6347-0609

6369 CORP 000 1

**SARA LEE HEARTY & DELICIOUS 100% WHOLE WHEAT BAKERY BUNS WITH  
CALCIUM AND VITAMIN D 23 OZ (1 LB 7 OZ) 652g / 8 CT**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:		
Serving Size 1 Bun (62g) Servings Per Container 8  Calories 210 Calories from Fat 25	Total Fat	2.5g	4%	Sodium	330mg	14%	Calories: 2,000 2,500 Total Fat Less than 65g 80g Sat Fat Less than 20g 25g Cholesterol Less than 300mg 300mg Sodium Less than 2,400mg 2,400mg Total Carbohydrate 300g 375g Dietary Fiber 25g 30g  Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
	Saturated Fat	0.5g	3%	Total Carbohydrate	37g	12%	
	Trans Fat	0g		Dietary Fiber	5g	20%	
	Polyunsaturated Fat	1g		Sugars	5g		
	Monounsaturated Fat	0g		Protein	10g		
	Cholesterol	0mg	0%				
	Vitamin A	0%		Calcium	20%		
	Vitamin D	20%		Riboflavin	8%		
	Folic Acid	10%		Iron	10%		
				Niacin	15%		

## SPECIFICATION USE:

STAGE GATE PROJECT #: 10-0251  
 LABEL COPY NUMBER: 10717-6369-1109  
 PRODUCT CODE: 5486

PRODUCT IDENTITY: 100% WHOLE WHEAT BAKERY BUNS WITH CALCIUM AND VITAMIN D (HEARTY & DELICIOUS™)

## PRODUCT WEIGHT:

NET CONTENTS/COUNT: NET WT 23 OZ (1 LB 7 OZ) 652g / 8 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, WHEAT GLUTEN, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, BROWN SUGAR, DISTILLED VINEGAR, CALCIUM SULFATE, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM PROPIONATE (PRESERVATIVE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, GUAR GUM, VITAMIN D3, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

## LABEL STATEMENTS:

## APPROVED CLAIMS/STATEMENTS:

-Good Source Of Fiber

-100% Whole Grain

-100% Whole Wheat

-Heart Healthy. See Side Panel For Information Regarding Whole Grains and Heart Disease. Diets Rich in Whole Grain Foods and Other Plant Foods, and Low in Total Fat, Saturated Fat and Cholesterol made up of foods like Sara Lee® Hearty & Delicious™

100% Whole Wheat Bakery Buns With Calcium And Vitamin D May Help Reduce the Risk of Heart Disease and Certain Cancers  
**TO BE PLACED AFTER THE BUSINESS ADDRESS IN SAME TYPE AS INGREDIENT STATEMENT:**

-This product provides 42g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.

REFERRAL STATEMENT: NONE

QUANTITATIVE STATEMENT: NONE

REQUIRED/GENERAL LABEL STATEMENTS: Statement "With Calcium And Vitamin D" listed as part of product name based on use of "100% Whole Wheat" standardized product name statement on label; CT. LIC. Number required if distributed in Connecticut.

HANDLING STATEMENTS: NA

TRADEMARK STATEMENT: NA

KOSHER CERTIFICATION: NONE

CHILD NUTRITION:

CN LABELED: NA

# Sara Lee Label Copy

6369 CORP 000 1

**SARA LEE HEARTY & DELICIOUS 100% WHOLE WHEAT BAKERY BUNS WITH  
CALCIUM AND VITAMIN D 23 OZ (1 LB 7 OZ) 652g / 8 CT**

**SPECIFICATION USE: - Continued**

**CN STATEMENT OR EQUIVALENCIES:**

Sara Lee Hearty & Delicious 100% Whole Wheat Bakery Buns With Calcium And Vitamin D are made with whole wheat flour. One serving meets the USDA nutritional requirements for 3.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 42g of whole grain.

**SERVING SIZE DETERMINATION:**

**SERVING SIZE CATEGORY:** Breads (excluding sweet quick type), rolls

**REFERENCE AMOUNT:** 50g

6374 CORP 000 1

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 4" WHITE HAMBURGER  
BUNS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 24 OZ (1  
LB 8 OZ) 680g / 12 CT**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Serving Size 1 Bun (57g) Servings Per Container 12	Total Fat 2g	3%	Sodium 210mg	
Calories 160 Calories from Fat 20	Saturated Fat 0g	0%	Total Carbohydrate 31g	10%	Total Fat Less than 65g 80g
	Trans Fat 0g		Dietary Fiber 3g	11%	Sat Fat Less than 20g 25g
	Polyunsaturated Fat 1g		Sugars 4g		Cholesterol Less than 300mg 300mg
	Monounsaturated Fat 0g		Protein 6g		Sodium Less than 2,400mg 2,400mg
	Cholesterol 0mg	0%			Total Carbohydrate 300g 375g
	Vitamin A 0%	Vitamin C 0%	Calcium 15%	Iron 10%	Dietary Fiber 25g 30g
	Vitamin D 15%	Thiamin 10%	Riboflavin 8%	Niacin 10%	Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
	Folic Acid 10%				

**SPECIFICATION USE:**

STAGE GATE PROJECT #: 09-0721  
 LABEL COPY NUMBER: 12173-6374-1209  
 PRODUCT CODE: 41066

PRODUCT IDENTITY: WHITE HAMBURGER BUNS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN)

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 24 OZ (1 LB 8 OZ) 680g / 12 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), DISTILLED VINEGAR, BUTTER (CREAM, SALT), YELLOW CORN FLOUR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, MILK AND SOY

**LABEL STATEMENTS:****APPROVED CLAIMS/STATEMENTS:**

- 53% Whole Grain / Made with Whole Grain
- This product contains 53% of its grain as whole grain and provides 18g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.
- Excellent Source Of Whole Grain
- Good Source Of Calcium
- Good Source Of Vitamin D
- 0g Trans Fat

REFERRAL STATEMENT: NONE

QUANTITATIVE STATEMENT: NONE

REQUIRED/GENERAL LABEL STATEMENTS: For labels with minimal printing include the statement "Not Labeled For Retail Sale".

HANDLING STATEMENTS: NA

TRADEMARK STATEMENT: NA

KOSHER CERTIFICATION: NA

# Sara Lee Label Copy

6374 CORP 000 1

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 4" WHITE HAMBURGER  
BUNS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 24 OZ (1  
LB 8 OZ) 680g / 12 CT**

**SPECIFICATION USE: - Continued**

**CHILD NUTRITION:**

CN LABELED: NA

**CN STATEMENT OR EQUIVALENCIES:**

Sara Lee White Hamburger Buns Made With Whole Grain is made with whole wheat flour and enriched flour. One serving meets the USDA nutritional requirements for 2.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 18g of whole grain.

**SERVING SIZE DETERMINATION:**

SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls

REFERENCE AMOUNT: 50g

# Nutritional Label

## 6000 STD2 000 24 NB/PL Enriched Buns and Rolls 12oz(340g)/8ct (Corporate)

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat</b> 1g		<b>2%</b>	<b>Sodium</b> 230mg	
Saturated Fat 0g		<b>0%</b>	<b>Total Carbohydrate</b> 22g	<b>7%</b>	Total Fat Less than 65g 80g
Trans Fat 0g			<b>Dietary Fiber</b> less than 1g	<b>3%</b>	Sat Fat Less than 20g 25g
Polyunsaturated Fat 0g			Sugars 3g		Cholesterol Less than 300mg 300mg
Monounsaturated Fat 0g			<b>Protein</b> 4g		Sodium Less than 2,400mg 2,400mg
<b>Cholesterol</b> 0mg		<b>0%</b>			Total Carbohydrate 300g 375g
Vitamin A 0%	Vitamin C 0%	Calcium 8%	Iron 6%		Dietary Fiber 25g 30g
Thiamin 15%	Riboflavin 8%	Niacin 8%	Folic Acid 10%		Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

Serving Size 1 Bun (43g)  
 Servings Per Container 8  
 Calories 110  
 Calories from Fat 10

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST NUTRIENTS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE, CALCIUM CARBONATE, AMMONIUM CHLORIDE), CORNSTARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM AND CALCIUM STEAROYL-2 LACTYLATE, DATEM, CALCIUM PEROXIDE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), DICALCIUM PHOSPHATE, DIAMMONIUM PHOSPHATE, VINEGAR, SOY LECITHIN, CALCIUM PROPIONATE (PRESERVATIVE), SOY FLOUR, SESAME SEEDS.  
**CONTAINS WHEAT AND SOY**

Product Analysis Form  
 Enriched Buns and Rolls

Sara Lee Bakery Groups' Enriched Buns and Rolls are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 12 ounce package, containing 8 buns each.

Line: 1310

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

Barbara W. La Vella  
 Sr. Labeling/Regulatory Scientist

Ref #: 9000-6000-0205

# Nutritional Label

6021 000 6

**HEINER'S ENRICHED SLICED HOT DOG BUNS 18 OZ (1 LB 2 OZ) 510g / 12 CT**

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
Serving Size 1 Bun (43g) Servings Per Container 12  Calories 120 Calories from Fat 20	Total Fat	2.5g		3%	Sodium	220mg		9%
	Saturated Fat	0.5g		3%	Total Carbohydrate	22g		7%
	Trans Fat	0g			Dietary Fiber	Less than 1g		4%
	Polyunsaturated Fat	1g			Sugars	4g		
	Monounsaturated Fat	0g			Protein	4g		
	Cholesterol	0mg		0%				
	Vitamin A	0%	Vitamin C	0%	Calcium	4%	Iron	8%
	Thiamin	15%	Riboflavin	8%	Niacin	8%	Folic Acid	10%

Calories: 2,000 2,500

Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:  
 Fat 9 • Carbohydrate 4 • Protein 4

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED UNBLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, CORN SYRUP, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: WHEAT GLUTEN, SALT, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO-AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, ENZYMES, ASCORBIC ACID, AZODICARBONAMIDE), WHEY, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, AMMONIUM SULFATE, CALCIUM SULFATE), CORN STARCH, CALCIUM PROPIONATE (PRESERVATIVE), BARLEY MALT, SESAME SEEDS, SOY LECITHIN, SOY FLOUR.  
**CONTAINS WHEAT, MILK AND SOY**

Product Analysis Form  
 Enriched Sliced Hot Dog Buns

Sara Lee Bakery Group's Enriched Sliced Hot Dog Bun is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 18 ounce package, containing 12 buns each.

Line: 9225

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

*Irene Riley*  
 Regulatory Compliance Specialist

Ref #: 3611-6021-1107

# Nutritional Label

## 6053\_2 CORP 000 1 PL Sunny Buns with honey 18 OZ (1 LB 2 OZ) 510g / 12

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
Serving Size 1 bun (43g) Servings Per Container 12	Total Fat	1.5g	2%	Sodium	230mg	10%		
	Saturated Fat	0g	0%	Total Carbohydrate	23g	8%		
	Trans Fat	0g		Dietary Fiber	less than 1 gram	4%		
	Polyunsaturated Fat	0.5g		Sugars	4g			
Calories 120 Calories from Fat 15	Monounsaturated Fat	0g		Protein	4g			
	Cholesterol	0mg	0%					
	Vitamin A	0%	Vitamin C	0%	Calcium	4%	Iron	6%
	Thiamin	15%	Riboflavin	8%	Niacin	8%	Folic Acid	15%

  

Calories:		2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:  
 Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

INGREDIENTS: ENRICHED BLEACHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID), WATER, HIGH FRUCTOSE CORN SYRUP, YEAST, WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS). CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: HONEY, SALT, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, CORN FLOUR, COLORED WITH (TURMERIC EXTRACT AND PAPRIKA), GLYCEROL MONOOLEATE, POLYSORBATE 60, NATURAL FLAVORS, CALCIUM PROPIONATE (PRESERVATIVE), SOY LECITHIN, SOY FLOUR, SESAME SEEDS. CONTAINS WHEAT AND SOY

Product Analysis Form  
 PL Sunny Buns with honey

Sara Lee Bakery Group's PL Sunny Buns with honey are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 18 ounce package, containing 12 buns each.

Line: 2021

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

Mark Sluss  
 Nutrition and Labeling Coordinator

Ref #: 7686-6053-0605



# Nutritional Label

## 6346 000 2 SARA LEE WHEAT HOT DOG BUNS 12 OZ (340g)/8ct

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Total Fat	1g	2%	Sodium	
Saturated Fat	0g	0%	Total Carbohydrate	21g	7%
Trans Fat	0g		Dietary Fiber	2g	6%
Polyunsaturated Fat	0g		Sugars	4g	
Monounsaturated Fat	0g		Protein	4g	
Cholesterol	0mg	0%			
Vitamin A	0%	Vitamin C	0%	Calcium	10%
Thiamin	10%	Riboflavin	8%	Niacin	8%
				Iron	6%
				Folic Acid	10%

  

Calories: 2,000		2,500	
Total Fat	Less than 65g		80g
Sat Fat	Less than 20g		26g
Cholesterol	Less than 300mg		300mg
Sodium	Less than 2,400mg		2,400mg
Total Carbohydrate	300g		375g
Dietary Fiber	25g		30g

  

Calories per gram:	
Fat 0	Carbohydrate 4
	Protein 4

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST, WHEAT GLUTEN, STONE GROUND WHOLE WHEAT FLOUR, WHEAT BRAN. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: BROWN SUGAR, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, CALCIUM SULFATE, DOUGH CONDITIONERS (SODIUM STEAROYL LACTYLATE, MONO- AND DIGLYCERIDES, ENZYMES, ASCORBIC ACID, AZODICARBONAMIDE, CALCIUM PEROXIDE), DISTILLED VINEGAR, CALCIUM PROPIONATE (PRESERVATIVE), GUAR GUM, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.  
 CONTAINS WHEAT AND SOY.

Product Analysis Form  
 Sara Lee Wheat Hot Dog Buns

Sara Lee Bakery Group's Wheat Hot Dog Buns is made with enriched flour and whole wheat flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs. One serving contains 1.22g whole grain.

This product is packed as a 12 ounce package, containing 8 buns each.

Line:5484

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

Mark Sluss  
 Sr. Labelling/Regulatory Scientist

Ref #: 10538-6346-1204

# Nutritional Label

6347 CORP 000 9

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT 6"  
 HOT DOG BUNS 21 OZ (1 LB 5 OZ) 595g / 12 CT**

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
Serving Size 1 Bun (50g) Servings Per Container 12  Calories 130 Calories from Fat 15	Total Fat	1.5g	2 %		Sodium	210mg	9 %	Calories: 2,000 2,500	
	Saturated Fat	0g	0 %		Total Carbohydrate	23g	8 %		
	Trans Fat	0g			Dietary Fiber	3g	10 %	Total Fat Less than 65g 80g	
	Polyunsaturated Fat	0.5g			Sugars	3g		Sat Fat Less than 20g 25g	
	Monounsaturated Fat	0g			Protein	7g		Cholesterol Less than 300mg 300mg	
	Cholesterol	0mg	0 %					Sodium Less than 2,400mg 2,400mg	
	Vitamin A	0%	Vitamin C	0%	Calcium	15%	Iron	8%	Total Carbohydrate 300g 375g
	Vitamin D	15%	Thiamin	8%	Riboflavin	4%	Niacin	10%	Dietary Fiber 25g 30g
	Folic Acid	6%							Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

## USDA

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, BROWN SUGAR, CALCIUM PROPIONATE (PRESERVATIVE), DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM SULFATE, DISTILLED VINEGAR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, VITAMIN D3, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

**CONTAINS WHEAT, SOY AND MILK**

Product Analysis Form  
 100% Whole Wheat Hot Dog Buns

Sara Lee 100% Whole Wheat Hot Dog Buns are made with whole wheat flour. One serving meets the USDA nutritional requirements for 2.0 bread credit(s) in the school lunch and breakfast programs. One serving contains 25g of whole grain.

This product is packed as a 21 ounce package, containing 12 buns each.

Line: 41053

I certify that the above information is true and correct, and that one serving contributes 2.0 bread credit(s) in the meal pattern requirements.

Lynne Rust  
 Senior Manager Regulatory Compliance

Ref #: 12078-6347-0609

# Sara Lee Label Copy

6374 CORP 000 2

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 6" WHITE HOT DOG BUNS  
MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 21 OZ (1 LB 5  
OZ) 595g / 12 CT**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat</b> 2g		3%	<b>Sodium</b> 180mg	
	<b>Saturated Fat</b> 0g	0%	<b>Total Carbohydrate</b> 27g	9%	Calories: 2,000 2,500
Serving Size 1 Bun (50g)	<b>Trans Fat</b> 0g		<b>Dietary Fiber</b> 2g	9%	Total Fat Less than 65g 80g
Servings Per Container 12	<b>Polyunsaturated Fat</b> 0.5g		<b>Sugars</b> 4g		Sat Fat Less than 20g 25g
<b>Calories</b> 140	<b>Monounsaturated Fat</b> 0g		<b>Protein</b> 5g		Cholesterol Less than 300mg 300mg
Calories from Fat 15	<b>Cholesterol</b> 0mg	0%			Sodium Less than 2,400mg 2,400mg
	Vitamin A 0%	Vitamin C 0%	Calcium 15%	Iron 10%	Total Carbohydrate 300g 375g
	Vitamin D 10%	Thiamin 15%	Riboflavin 6%	Niacin 10%	Dietary Fiber 25g 30g
	Folic Acid 10%				Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

**SPECIFICATION USE:**

STAGE GATE PROJECT #: 09-0721  
 LABEL COPY NUMBER: 12212-6374-0210  
 PRODUCT CODE: 41067

PRODUCT IDENTITY: WHITE HOT DOG BUNS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN)

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 21 OZ (1 LB 5 OZ) 595g / 12 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), DISTILLED VINEGAR, BUTTER (CREAM, SALT), YELLOW CORN FLOUR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, MILK AND SOY

**LABEL STATEMENTS:**

APPROVED CLAIMS/STATEMENTS:  
 -53% Whole Grain / Made with Whole Grain  
 -This product contains 53% of its grain as whole grain and provides 16g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.  
 -Excellent Source Of Whole Grain  
 -Good Source Of Calcium  
 -Good Source Of Vitamin D  
 -0g Trans Fat  
 REFERRAL STATEMENT: NONE  
 QUANTITATIVE STATEMENT: NONE  
 REQUIRED/GENERAL LABEL STATEMENTS: For labels with minimal printing include the statement "Not Labeled For Retail Sale".  
 HANDLING STATEMENTS: NA  
 TRADEMARK STATEMENT: NA

# Sara Lee Label Copy

**6374 CORP 000 2**

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 6" WHITE HOT DOG BUNS  
MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 21 OZ (1 LB 5  
OZ) 595g / 12 CT**

**SPECIFICATION USE: - Continued**

**KOSHER CERTIFICATION:** NA

**CHILD NUTRITION:**

**CN LABELED:** NA

**CN STATEMENT OR EQUIVALENCIES:**

Sara Lee White Hot Dog Buns Made With Whole Grain is made with whole wheat flour and enriched flour. One serving meets the USDA nutritional requirements for 2.0 bread credit(s) in the school lunch and breakfast programs. One serving contains 16g of whole grain.

**SERVING SIZE DETERMINATION:**

**SERVING SIZE CATEGORY:** Breads (excluding sweet quick type), rolls

**REFERENCE AMOUNT:** 50g

# Nutritional Label

6325 000 13

## SARA LEE WHITE HOT DOG BUNS MADE WITH WHOLE GRAIN 12 OZ (340g) / 8 CT

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Serving Size 1 Bun (43g) Servings Per Container 8	Total Fat 1.5g	3%	Sodium 220mg	
Calories 120 Calories from Fat 15	Saturated Fat 0.5g	3%	Total Carbohydrate 22g	7%	Total Fat Less than 65g 80g
	Trans Fat 0g		Dietary Fiber 1g	6%	Sat Fat Less than 20g 25g
	Polyunsaturated Fat 0.5g		Sugars 4g		Cholesterol Less than 300mg 300mg
	Monounsaturated Fat 0g		Protein 4g		Sodium Less than 2,400mg 2,400mg
	Cholesterol 0mg	0%			Total Carbohydrate 300g 375g
	Vitamin A 0%	Vitamin C 0%	Calcium 10%	Iron 10%	Dietary Fiber 25g 30g
	Vitamin D 10%	Thiamin 15%	Riboflavin 8%	Niacin 10%	Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
	Folic Acid 15%				

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WHOLE WHEAT FLOUR, WATER, HIGH FRUCTOSE CORN SYRUP, YEAST, WHEAT GLUTEN. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), BUTTER (CREAM, SALT), SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), DISTILLED VINEGAR, GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, YELLOW CORN FLOUR, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.  
CONTAINS WHEAT, MILK AND SOY

Product Analysis Form  
White Hot Dog Buns Made With Whole Grain

Sara Lee White Hot Dog Buns Made With Whole Grain is made with enriched flour and whole wheat flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs. One serving contains 6g whole grain.

This product is packed as a 12 ounce package, containing 8 buns each.

Line: 5303

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

*Lynne Rust*

Lynne Rust  
Senior Manager Regulatory Compliance

Ref #: 11278-6325-0109

6374 CORP 000 2

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 6" WHITE HOT DOG BUNS  
MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 21 OZ (1 LB 5  
OZ) 595g / 12 CT**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat</b> 2g		3%	<b>Sodium</b> 180mg	
	<b>Saturated Fat</b> 0g	0%	<b>Total Carbohydrate</b> 27g	9%	<b>Total Fat</b> Less than 65g 80g
Serving Size 1 Bun (50g)	<b>Trans Fat</b> 0g		<b>Dietary Fiber</b> 2g	9%	<b>Sat Fat</b> Less than 20g 25g
Servings Per Container 12	<b>Polyunsaturated Fat</b> 0.5g		<b>Sugars</b> 4g		<b>Cholesterol</b> Less than 300mg 300mg
<b>Calories</b> 140	<b>Monounsaturated Fat</b> 0g		<b>Protein</b> 5g		<b>Sodium</b> Less than 2,400mg 2,400mg
Calories from Fat 15	<b>Cholesterol</b> 0mg	0%			<b>Total Carbohydrate</b> 300g 375g
	<b>Vitamin A</b> 0%	<b>Vitamin C</b> 0%	<b>Calcium</b> 15%	<b>Iron</b> 10%	<b>Dietary Fiber</b> 25g 30g
	<b>Vitamin D</b> 10%	<b>Thiamin</b> 15%	<b>Riboflavin</b> 6%	<b>Niacin</b> 10%	Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
	<b>Folic Acid</b> 10%				

**SPECIFICATION USE:**

**STAGE GATE PROJECT #:** 09-0721  
**LABEL COPY NUMBER:** 12212-6374-0210  
**PRODUCT CODE:** 41067

**PRODUCT IDENTITY:** WHITE HOT DOG BUNS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN)

**PRODUCT WEIGHT:**  
**NET CONTENTS/COUNT:** NET WT 21 OZ (1 LB 5 OZ) 595g / 12 CT  
**CASE NET WEIGHT/COUNT:** NA

**NUTRITION FACTS:** (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), DISTILLED VINEGAR, BUTTER (CREAM, SALT), YELLOW CORN FLOUR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, MILK AND SOY

**LABEL STATEMENTS:****APPROVED CLAIMS/STATEMENTS:**

- 53% Whole Grain / Made with Whole Grain
- This product contains 53% of its grain as whole grain and provides 16g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.
- Excellent Source Of Whole Grain
- Good Source Of Calcium
- Good Source Of Vitamin D
- 0g Trans Fat

**REFERRAL STATEMENT:** NONE

**QUANTITATIVE STATEMENT:** NONE

**REQUIRED/GENERAL LABEL STATEMENTS:** For labels with minimal printing include the statement "Not Labeled For Retail Sale".

**HANDLING STATEMENTS:** NA

**TRADEMARK STATEMENT:** NA

# Sara Lee Label Copy

**6374 CORP 000 2**

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 6" WHITE HOT DOG BUNS  
MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 21 OZ (1 LB 5  
OZ) 595g / 12 CT**

**SPECIFICATION USE: - Continued**

**KOSHER CERTIFICATION: NA**

**CHILD NUTRITION:**

**CN LABELED: NA**

**CN STATEMENT OR EQUIVALENCIES:**

Sara Lee White Hot Dog Buns Made With Whole Grain is made with whole wheat flour and enriched flour. One serving meets the USDA nutritional requirements for 2.0 bread credit(s) in the school lunch and breakfast programs. One serving contains 16g of whole grain.

**SERVING SIZE DETERMINATION:**

**SERVING SIZE CATEGORY:** Breads (excluding sweet quick type), rolls

**REFERENCE AMOUNT:** 50g

# Sara Lee Label Copy

6066 CORP 000 1

## EARTHGRAINS DELI STYLE HOAGIE ROLLS, 15 OZ (425g) / 6 CT (SEEDED OR UNSEEDED)

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
Serving Size 1 Bun (71g) Servings Per Container 6  Calories 210 Calories from Fat 40	Total Fat	4.5g	7%		Sodium	280mg	12%	Calories: 2,000 2,500	
	Saturated Fat	1g	5%		Total Carbohydrate	36g	12%		
	Trans Fat	0g			Dietary Fiber	2g	7%	Total Fat Less than 65g 80g	
	Polyunsaturated Fat	2g			Sugars	2g		Sat Fat Less than 20g 25g	
	Monounsaturated Fat	1.5g			Protein	6g		Cholesterol Less than 300mg 300mg	
	Cholesterol	0mg	0%					Sodium Less than 2,400mg 2,400mg	
	Vitamin A	0%	Vitamin C	0%	Calcium	15%	Iron	15%	Total Carbohydrate 300g 375g
	Thiamin	30%	Riboflavin	15%	Niacin	15%	Folic Acid	25%	Dietary Fiber 25g 30g
									Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

### SPECIFICATION USE:

STAGE GATE PROJECT #: 10-0700  
 LABEL COPY NUMBER: 6238-6066-0810  
 PRODUCT CODE: CORP 6066; line 2046; 2269; 3577; 4153;

PRODUCT IDENTITY: DELI STYLE HOAGIE ROLLS  
 PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 15 OZ (425g) / 6 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

### INGREDIENT STATEMENT:

INGREDIENTS: ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: YEAST, SOYBEAN OIL, SALT, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), WHEAT GLUTEN, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, DISTILLED VINEGAR, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

ALLERGEN STATEMENT: CONTAINS WHEAT, SOY AND MILK

### LABEL STATEMENTS:

APPROVED CLAIMS/STATEMENTS: - Cholesterol Free;  
 REFERRAL STATEMENT: NONE  
 QUANTITATIVE STATEMENT: NONE  
 REQUIRED/HANDLING/GENERAL LABEL STATEMENTS: NA  
 TRADEMARK STATEMENT: NA

KOSHER CERTIFICATION: NONE

### CHILD NUTRITION:

CN LABELED: NA

### CN STATEMENT OR EQUIVALENCIES:

Earthgrains Deli Style Hoagie Rolls are made with enriched flour. One serving meets the USDA nutritional requirements for 2.75 bread credit(s) in the school lunch and breakfast programs.

### SERVING SIZE DETERMINATION:

SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls  
 REFERENCE AMOUNT: 50g



# Nutritional Label

6000 STD3 000 2

**FOR INFORMATIONAL PURPOSES ONLY NB/PL Enriched Buns and Rolls 56oz  
 (3lb 8oz) 1.58kg / 24ct (Corporate)**

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
Serving Size 1 bun (66g) Servings Per Container 24	Total Fat	2g	3%		Sodium	360mg	15%	Calories: 2,000 2,500
	Saturated Fat	0g	0%		Total Carbohydrate	34g	11%	
Calories 180 Calories from Fat 20	Trans Fat	0g			Dietary Fiber	1g	4%	Total Fat Less than 65g 80g
	Polyunsaturated Fat	1g			Sugars	4g		Sat Fat Less than 20g 25g
	Monounsaturated Fat	0g			Protein	5g		Cholesterol Less than 300mg 300mg
	Cholesterol	0mg	0%					Sodium Less than 2,400mg 2,400mg
	Vitamin A	0%	Vitamin C	0%	Calcium	10%	Iron	10%
	Thiamin	20%	Riboflavin	10%	Niacin	10%	Folic Acid	20%
								Total Carbohydrate 300g 375g
								Dietary Fiber 25g 30g
								Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SALT, WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), YEAST NUTRIENTS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE, CALCIUM CARBONATE, AMMONIUM CHLORIDE), CORN STARCH, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM AND CALCIUM STEAROYL-2 LACTYLATE, DATEM, CALCIUM PEROXIDE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), DICALCIUM PHOSPHATE, DIAMMONIUM PHOSPHATE, DISTILLED VINEGAR, SOY LECITHIN, CALCIUM PROPIONATE (PRESERVATIVE), SOY FLOUR, SESAME SEEDS.  
**CONTAINS WHEAT AND SOY**

Product Analysis Form  
 Enriched Buns and Rolls

Sara Lee Bakery Groups' Enriched Buns and Rolls are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 2.5 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 56 ounce package, containing 24 buns each.

Line: 3633

I certify that the above information is true and correct, and that one serving contributes 2.5 bread credit(s) in the meal pattern requirements.

Lynne Rust  
 Manager - R&D Support

Ref #: 11217-6000-1005

# Nutritional Label

*Hoagie 6ct* 6043 000 4  
 Sara Lee Center-Split Deli Roll 16 OZ (1 LB) 453g / 6 CT

Nutrition Facts	Amount/erving	% Daily Value*	Amount/erving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
Serving Size 1 Roll (76g) Servings Per Container 6  Calories 210 Calories from Fat 20	Total Fat	2.5g	4 %	Sodium	400mg	17 %		
	Saturated Fat	0.5g	3 %	Total Carbohydrate	39g	13 %		
	Trans Fat	0g		Dietary Fiber	1g	5 %		
	Polyunsaturated Fat	1g		Sugars	5g			
	Monounsaturated Fat	0g		Protein	6g			
	Cholesterol	0mg	0 %					
	Vitamin A	0%	Vitamin C	0%	Calcium	10%	Iron	10%
	Thiamin	20%	Riboflavin	10%	Niacin	15%	Folic Acid	20%

**Ingredient Statement: USDA**

INGREDIENTS: ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST, HONEY, POTATO FLOUR, CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, DISTILLED VINEGAR, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: SODIUM STEAROYL LACTYLATE, MONO- AND DIGLYCERIDES, ENZYMES, ASCORBIC ACID, AZODICARBONAMIDE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, CALCIUM PROPIONATE (PRESERVATIVE), CALCIUM SULFATE, CORN FLOUR, COLORED WITH (TURMERIC EXTRACT AND PAPRIKA), GLYCEROL MONOOLEATE, POLYSORBATE 60, NATURAL FLAVORS, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.  
 CONTAINS WHEAT AND SOY

Product Analysis Form  
 Center-Split Deli Roll

Sara Lee Bakery Group's Center-Split Deli Roll is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 3.0 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 16 ounce package, containing 6 rolls each.

Line: 53102

I certify that the above information is true and correct, and that one serving contributes 3.0 bread credit(s) in the meal pattern requirements.

Lynne Rust  
 Manager - R&D Support

Ref #: 9546-6043-0206

# Regulatory Sheet

## 72945-61198 000 1 CENTER SPLIT WHITE ROLL 15 OZ (425g) / 6 CT

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
Serving Size 1 Roll (71g) Servings Per Container 6  Calories 180 Calories from Fat 20	Total Fat	2g	3%		Sodium	360mg	15%	Calories: 2,000 2,500
	Saturated Fat	0g	0%	Total Carbohydrate	34g	11%		
	Trans Fat	0g		Dietary Fiber	1g	4%	Total Fat	Less than 65g 80g
	Polyunsaturated Fat	1g		Sugars	2g		Sat Fat	Less than 20g 25g
	Monounsaturated Fat	0.5g		Protein	6g		Cholesterol	Less than 300mg 300mg
	Cholesterol	0mg	0%				Sodium	Less than 2,400mg 2,400mg
	Vitamin A	0%	Vitamin C	0%	Calcium	10%	Iron	10%
	Thiamin	25%	Riboflavin	15%	Niacin	15%	Folic Acid	20%

REVISED 12413-6043-1011

**GMP FOP LABELING:**  
PER 1 ROLL SERVING  
(180 CALORIES) (0g SAT FAT / 0% DV) (360mg SODIUM / 15% DV) (2g SUGARS)

**LABEL STATEMENTS:**

- 0g Trans Fat
- Excellent Source of Folic Acid
- Cholesterol Free
- No Artificial Flavors

**ENRICHMENT:** Product meets enrichment.

**INGREDIENT STATEMENT:**

ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, YEAST, SALT, CALCIUM PROPIONATE (PRESERVATIVE), DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, CALCIUM IODATE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), YELLOW CORN FLOUR, DISTILLED VINEGAR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, COLORED WITH (TURMERIC AND PAPRIKA EXTRACTS), NATURAL FLAVOR, SESAME SEEDS, SOY LECITHIN, MILK, SOY FLOUR.

15 OZ (425g) / Pkg # TBD / KOSHER: NO/ R12-093

**ALLERGEN PRODUCT** (aside from wheat and soy): No.

**CHILD NUTRITION:**

CN LABELED: NA

**CN STATEMENT OR EQUIVALENCIES:**

Center Split White Rolls are made with enriched wheat flour. One bun (71g) serving meets the USDA nutritional requirements for 2.75 bread credit(s) in the school lunch and breakfast programs.

# Nutritional Label

*Hoagie 6ct* 6043 000 4  
 Sara Lee Center-Split Deli Roll 16 OZ (1 LB) 453g / 6 CT

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs;
Serving Size 1 Roll (76g) Servings Per Container 6  Calories 210 Calories from Fat 20	Total Fat 2.5g	4%	Sodium 400mg	17%	Calories: 2,000 2,500
	Saturated Fat 0.5g	3%	Total Carbohydrate 39g	13%	
	Trans Fat 0g		Dietary Fiber 1g	5%	Total Fat Less than 65g 80g
	Polyunsaturated Fat 1g		Sugars 5g		Sat Fat Less than 20g 25g
	Monounsaturated Fat 0g		Protein 6g		Cholesterol Less than 300mg 300mg
	Cholesterol 0mg	0%			Sodium Less than 2,400mg 2,400mg
	Vitamin A 0%	Vitamin C 0%	Calcium 10%	Iron 10%	Total Carbohydrate 300g 375g
	Thiamin 20%	Riboflavin 10%	Niacin 15%	Folic Acid 20%	Dietary Fiber 25g 30g
					Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

**Ingredient Statement: USDA**

**INGREDIENTS:** ENRICHED BLEACHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID), WATER, HIGH FRUCTOSE CORN SYRUP, YEAST, HONEY, POTATO FLOUR, CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: WHEAT GLUTEN, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, DISTILLED VINEGAR, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: SODIUM STEAROYL LACTYLATE, MONO- AND DIGLYCERIDES, ENZYMES, ASCORBIC ACID, AZODICARBONAMIDE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, CALCIUM PROPIONATE (PRESERVATIVE), CALCIUM SULFATE, CORN FLOUR, COLORED WITH (TURMERIC EXTRACT AND PAPRIKA), GLYCEROL MONOOLEATE, POLYSORBATE 60, NATURAL FLAVORS, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.  
 CONTAINS WHEAT AND SOY

Product Analysis Form  
 Center-Split Deli Roll

Sara Lee Bakery Group's Center-Split Deli Roll is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 3.0 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 16 ounce package, containing 6 rolls each.

Line: 53102

I certify that the above information is true and correct, and that one serving contributes 3.0 bread credit(s) in the meal pattern requirements.

Lynne Rust  
 Manager - R&D Support

Ref #: 9546-6043-0208

# Sara Lee Label Copy

6374 CORP 000 3

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE WHITE DELI ROLLS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 18 OZ (1 LB 2 OZ) 510g / 6 CT**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat</b> 3.5g		5 %	<b>Sodium</b> 310mg	
Saturated Fat 0.5g		3 %	<b>Total Carbohydrate</b> 46g	15 %	Calories: 2,000 2,500
Trans Fat 0g			Dietary Fiber 4g	16 %	Total Fat Less than 65g 80g
Polyunsaturated Fat 1.5g			Sugars 7g		Sat Fat Less than 20g 25g
Monounsaturated Fat 0.5g			Protein 8g		Cholesterol Less than 300mg 300mg
<b>Cholesterol</b> 0mg		0 %			Sodium Less than 2,400mg 2,400mg
Vitamin A 0%	Vitamin C 0%	Calcium 20%	Iron 15%		Total Carbohydrate 300g 375g
Vitamin D 20%	Thiamin 25%	Riboflavin 10%	Niacin 20%		Dietary Fiber 25g 30g
Folic Acid 15%					Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

### SPECIFICATION USE:

STAGE GATE PROJECT #: 09-0721  
LABEL COPY NUMBER: 12243-6374-0410  
PRODUCT CODE: 41065

PRODUCT IDENTITY: WHITE DELI ROLLS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN)

PRODUCT WEIGHT:  
NET CONTENTS/COUNT: NET WT 18 OZ (1 LB 2 OZ) 510g / 6 CT  
CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), DISTILLED VINEGAR, BUTTER (CREAM, SALT), YELLOW CORN FLOUR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, MILK AND SOY

### LABEL STATEMENTS:

**APPROVED CLAIMS/STATEMENTS:**  
-53% Whole Grain / Made with Whole Grain  
-This product contains 53% of its grain as whole grain and provides 27g of whole grain in a 1 roll serving. USDA recommends consuming 48g of whole grain every day.  
-Excellent Source Of Whole Grain  
-Good Source Of Calcium  
-Good Source Of Vitamin D  
-0g Trans Fat  
**REFERRAL STATEMENT:** NONE  
**QUANTITATIVE STATEMENT:** NONE  
**REQUIRED/GENERAL LABEL STATEMENTS:** For labels with minimal printing include the statement "Not Labeled For Retail Sale".  
**HANDLING STATEMENTS:** NA  
**TRADEMARK STATEMENT:** NA

# Sara Lee Label Copy

6374 CORP 000 3

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE WHITE DELI ROLLS MADE  
WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 18 OZ (1 LB 2 OZ)  
510g / 6 CT**

**SPECIFICATION USE: - Continued**

**KOSHER CERTIFICATION:** NA

**CHILD NUTRITION:**

CN LABELED: NA

**CN STATEMENT OR EQUIVALENCIES:**

Sara Lee White Deli Rolls Made With Whole Grain is made with whole wheat flour and enriched flour. One serving meets the USDA nutritional requirements for 3.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 27g of whole grain.

**SERVING SIZE DETERMINATION:**

**SERVING SIZE CATEGORY:** Breads (excluding sweet quick type), rolls

**REFERENCE AMOUNT:** 50g

# Sara Lee Label Copy

6369 CORP 000 8

## FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT HOAGIE ROLLS WITH CALCIUM AND VITAMIN D 18 OZ (1 LB 2 OZ) 510g / 6 CT

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:									
Serving Size 1 Roll (85g) Servings Per Container 6  Calories 230 Calories from Fat 25	Total Fat	2.5g	4%	Sodium	340mg	14%	Calories:	2,000	2,500					
	Saturated Fat	0.5g	3%	Total Carbohydrate	39g	13%	Total Fat	Less than 65g	80g					
	Trans Fat	0g		Dietary Fiber	6g	23%	Sat Fat	Less than 20g	25g					
	Polyunsaturated Fat	1g		Sugars	5g		Cholesterol	Less than 300mg	300mg					
	Monounsaturated Fat	0g		Protein	12g		Sodium	Less than 2,400mg	2,400mg					
	Cholesterol	0mg	0%				Total Carbohydrate	300g	375g					
	Vitamin A	0%	Vitamin C	0%	Calcium	25%	Iron	15%	Dietary Fiber	25g	30g			
	Vitamin D	20%	Thiamin	15%	Riboflavin	8%	Niacin	20%	Calories per gram:					
	Folic Acid	15%							Fat	9	Carbohydrate	4	Protein	4

**SPECIFICATION USE:**

STAGE GATE PROJECT #: 09-0747  
 LABEL COPY NUMBER: 12062-6369-0410  
 PRODUCT CODE: 41061

PRODUCT IDENTITY: 100% WHOLE WHEAT HOAGIE ROLLS WITH CALCIUM AND VITAMIN D

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 18 OZ (1 LB 2 OZ) 510g / 6 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

INGREDIENTS: WHOLE WHEAT FLOUR, WATER, WHEAT GLUTEN, HIGH FRUCTOSE CORN SYRUP, YEAST . CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, BROWN SUGAR, DISTILLED VINEGAR, CALCIUM SULFATE, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM PROPIONATE (PRESERVATIVE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, GUAR GUM, NATURAL FLAVORS, VITAMIN D3, SY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

ALLERGEN STATEMENT: CONTAINS WHEAT, SOY AND MILK

**LABEL STATEMENTS:**

APPROVED CLAIMS/STATEMENTS:

- Good Source Of Fiber
- Good Source Of Calcium
- Good Source Of Vitamin D
- 100% Whole Grain
- 100% Whole Wheat
- This product provides 44g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.

REFERRAL STATEMENT: NONE

QUANTITATIVE STATEMENT: NONE

REQUIRED/GENERAL LABEL STATEMENTS: Statement "With Calcium And Vitamin D" listed as part of product name based on use of "100% Whole Wheat" standardized product name statement on label; CT. LIC. Number required if distributed in Connecticut.

HANDLING STATEMENTS: NA

TRADEMARK STATEMENT: NA

KOSHER CERTIFICATION: NONE

**CHILD NUTRITION:**

CN LABELED: NA

CN STATEMENT OR EQUIVALENCIES:

# Sara Lee Label Copy

**6369 CORP 000 8**

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT  
HOAGIE ROLLS WITH CALCIUM AND VITAMIN D 18 OZ (1 LB 2 OZ) 510g / 6 CT**

**SPECIFICATION USE: - Continued**

Sara Lee 100% Whole Wheat Hoagie Rolls With Calcium And Vitamin D is made with whole wheat flour. One serving meets the USDA nutritional requirements for 3.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 44g of whole grain.

**SERVING SIZE DETERMINATION:**

**SERVING SIZE CATEGORY:** Breads (excluding sweet quick type), rolls

**REFERENCE AMOUNT:** 50g





# Nutritional Label

6303 000 1

## SARA LEE CLASSIC DINNER ROLLS 17 OZ (1 LB 1 OZ) 481g / 12 ROLLS

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
Serving Size 1 Roll (40g) Servings Per Container 12	Total Fat	1.5g	2 %		Sodium	190mg	8 %	Calories: 2,000 2,500	
	Saturated Fat	0.5g	3 %		Total Carbohydrate	21g	7 %		
	Trans Fat	0g			Dietary Fiber	Less than 1 g	3 %	Total Fat Less than 65g 80g	
	Polyunsaturated Fat	0.5g			Sugars	4g		Sat Fat Less than 20g 25g	
	Monounsaturated Fat	0g			Protein	4g		Cholesterol Less than 300mg 300mg	
Calories 110								Sodium Less than 2,400mg 2,400mg	
Calories from Fat 15								Total Carbohydrate 300g 375g	
	Cholesterol	0mg	0 %					Dietary Fiber 25g 30g	
	Vitamin A	0%		Vitamin C	0%	Calcium	4%	Iron	6%
	Thiamin	15%		Riboflavin	8%	Niacin	8%	Folic Acid	15%

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, YEAST, HIGH FRUCTOSE CORN SYRUP, DEXTROSE, WHEY, WHEAT GLUTEN. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), BUTTER (CREAM, SALT), HONEY, SALT, DISTILLED VINEGAR, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: SODIUM STEAROYL LACTYLATE, MONO- AND DIGLYCERIDES, CALCIUM PEROXIDE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM PROPIONATE (PRESERVATIVE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN FLOUR, COLORED WITH (TURMERIC EXTRACT, PAPRIKA, BETA-CAROTENE), MALTED BARLEY EXTRACT, YELLOW CORN GRITS, NATURAL FLAVORS, CORN STARCH, SOY FLOUR.  
**CONTAINS WHEAT, MILK AND SOY**

Product Analysis Form  
 Sara Lee Dinner Rolls

Sara Lee Bakery Group's Dinner Rolls are made with 100% enriched flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 17 ounce package, containing 12 rolls each.

Line: 5507

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

Mark Sluss  
 Nutrition and Labeling Coordinator

Ref #: 11148-6303-0705

# Nutritional Label

6370 CORP 000 11

## SARA LEE HEARTY AND DELICIOUS WHITE BAKERY BUNS 21 OZ (1 LB 5 OZ) 595g / 8 CT

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:						
Serving Size 1 Bun (74g) Servings Per Container 8  Calories 210 Calories from Fat 20	Total Fat	2.5g	4%	Sodium	380mg	16%	Calories: 2,000 2,500				
	Saturated Fat	0.5g	3%	Total Carbohydrate	40g	13%		Total Fat	Less than	65g	80g
	Trans Fat	0g		Dietary Fiber	2g	6%	Sat Fat	Less than	20g	25g	
	Polyunsaturated Fat	0.5g		Sugars	6g		Cholesterol	Less than	300mg	300mg	
	Monounsaturated Fat	0g		Protein	6g		Sodium	Less than	2,400mg	2,400mg	
	Cholesterol	0mg	0%				Total Carbohydrate		300g	375g	
	Vitamin A	0%	Vitamin C	0%	Calcium	15%	Iron	15%	Dietary Fiber	25g	30g
	Thiamin	20%	Riboflavin	15%	Niacin	15%	Folic Acid	20%	Calories per gram:		
									Fat 9 • Carbohydrate 4 • Protein 4		

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), WHEAT GLUTEN, SALT, CALCIUM SULFATE, DISTILLED VINEGAR, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), GUAR GUM, CALCIUM PROPIONATE (PRESERVATIVE), YELLOW CORN FLOUR, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.  
**CONTAINS WHEAT, SOY AND MILK**

Product Analysis Form  
 Hearty And Delicious White Bakery Bun

Sara Lee Hearty And Delicious White Bakery Bun is made with 100% enriched flour. One serving meets the USDA nutritional requirements for 2.75 bread credit(s) in the school lunch and breakfast programs.

This product is packed as a 21 ounce package, containing 8 buns each.

Line: 53100

I certify that the above information is true and correct, and that one serving contributes 2.75 bread credit(s) in the meal pattern requirements.

*Irene Riley*  
 Irene Riley  
 Manager Regulatory Compliance

Ref #: 9543-6370-1208

7024 CORP 000 1

SARA LEE DELUXE HONEY WHEAT BAGELS, 20 OZ (1 LB 4 OZ) 567g / 6 CT

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving		% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
									Calories:	2,000	2,500	
Serving Size 1 Bagel (95g) Servings Per Container 6  Calories 270 Calories from Fat 10	Total Fat	1g		2%	Sodium	400mg		17%	Total Fat	Less than	65g	80g
	Saturated Fat	0g		0%	Total Carbohydrate	55g		18%	Sat Fat	Less than	20g	25g
	Trans Fat	0g			Dietary Fiber	4g		15%	Cholesterol	Less than	300mg	300mg
	Polyunsaturated Fat	0.5g			Sugars	9g			Sodium	Less than	2,400mg	2,400mg
	Monounsaturated Fat	0g			Protein	10g			Total Carbohydrate		300g	375g
	Cholesterol	0mg		0%					Dietary Fiber		25g	30g
	Vitamin A	0%	Vitamin C	0%	Calcium	15%	Iron	20%	Calories per gram:			
	Thiamin	30%	Riboflavin	15%	Niacin	20%	Folic Acid	25%	Fat 9 • Carbohydrate 4 • Protein 4			

## SPECIFICATION USE:

STAGE GATE PROJECT #: 10-0181  
 LABEL COPY NUMBER: 9733-7024-1109  
 PRODUCT CODE: 51553

PRODUCT IDENTITY: BAGEL, HONEY WHEAT

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 20 OZ (1 LB 4 OZ) 567g / 6 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

## INGREDIENT STATEMENT:

INGREDIENTS: ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID), WATER, WHOLE WHEAT FLOUR, HIGH FRUCTOSE CORN SYRUP, HONEY. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: YEAST, WHEAT BRAN, WHEAT GLUTEN, SALT, CALCIUM PROPIONATE (PRESERVATIVE), DISTILLED VINEGAR, CARAMEL COLOR, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, CALCIUM IODATE, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, POTASSIUM IODATE), MONOCALCIUM PHOSPHATE, CORN STARCH, SODIUM METABISULFITE (PRESERVATIVE), RICE FLOUR, YELLOW CORN MEAL, SOY LECITHIN, SOY FLOUR.

ALLERGEN STATEMENT: CONTAINS WHEAT AND SOY

## LABEL STATEMENTS:

APPROVED CLAIMS/STATEMENTS:

- Pre-Sliced
- 0g Trans Fat

REFERRAL STATEMENT: NONE

QUANTITATIVE STATEMENT: NONE

REQUIRED/GENERAL LABEL STATEMENTS: CT. LIC. Number required if distributed in Connecticut.

HANDLING STATEMENTS: NA

TRADEMARK STATEMENT: NA

OPTIONAL INFORMATION: The following are optional in the Nutrition Facts if enriched claims are not made: Thiamin, Riboflavin, Niacin, Folic Acid.

KOSHER CERTIFICATION: OU

## CHILD NUTRITION:

CN LABELED: NA

CN STATEMENT OR EQUIVALENCIES:

Sara Lee Deluxe Honey Wheat Bagels are made with enriched wheat flour and whole wheat flour. One serving meets the USDA nutritional requirements for 3.75 bread credit(s) in the school lunch and breakfast programs.

# Sara Lee Label Copy

7024 CORP 000 1

**SARA LEE DELUXE HONEY WHEAT BAGELS, 20 OZ (1 LB 4 OZ) 567g / 6 CT**

**SPECIFICATION USE: - Continued**

**SERVING SIZE DETERMINATION:**

SERVING SIZE CATEGORY: Biscuits, croissants, bagels, tortillas, soft bread sticks, soft pretzels, corn bread, hush puppies

REFERENCE AMOUNT: 55g

# Sara Lee Label Copy

6369 CORP 000 8

## FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT HOAGIE ROLLS WITH CALCIUM AND VITAMIN D 18 OZ (1 LB 2 OZ) 510g / 6 CT

Nutrition Facts		Amount/serving	% Daily Value*	Amount/serving	% Daily Value*		
Serving Size 1 Roll (85g) Servings Per Container 6		Total Fat 2.5g	4 %	Sodium 340mg	14 %	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
Calories 230 Calories from Fat 25		Saturated Fat 0.5g	3 %	Total Carbohydrate 39g	13 %	Calories: 2,000 2,500	
		Trans Fat 0g		Dietary Fiber 6g	23 %	Total Fat	Less than 65g 80g
		Polyunsaturated Fat 1g		Sugars 5g		Sat Fat	Less than 20g 25g
		Monounsaturated Fat 0g		Protein 12g		Cholesterol	Less than 300mg 300mg
		Cholesterol 0mg	0 %			Sodium	Less than 2,400mg 2,400mg
		Vitamin A 0%	Vitamin C 0%	Calcium 25%	Iron 15%	Total Carbohydrate	300g 375g
		Vitamin D 20%	Thiamin 15%	Riboflavin 8%	Niacin 20%	Dietary Fiber	25g 30g
		Folic Acid 15%				Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4	

**SPECIFICATION USE:**

STAGE GATE PROJECT #: 09-0747  
 LABEL COPY NUMBER: 12062-6369-0410  
 PRODUCT CODE: 41061

PRODUCT IDENTITY: 100% WHOLE WHEAT HOAGIE ROLLS WITH CALCIUM AND VITAMIN D

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 18 OZ (1 LB 2 OZ) 510g / 6 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, WHEAT GLUTEN, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, BROWN SUGAR, DISTILLED VINEGAR, CALCIUM SULFATE, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM PROPIONATE (PRESERVATIVE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, GUAR GUM, NATURAL FLAVORS, VITAMIN D3, SY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

**LABEL STATEMENTS:**

**APPROVED CLAIMS/STATEMENTS:**

- Good Source Of Fiber
- Good Source Of Calcium
- Good Source Of Vitamin D
- 100% Whole Grain
- 100% Whole Wheat
- This product provides 44g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.

REFERRAL STATEMENT: NONE

QUANTITATIVE STATEMENT: NONE

REQUIRED/GENERAL LABEL STATEMENTS: Statement "With Calcium And Vitamin D" listed as part of product name based on use of "100% Whole Wheat" standardized product name statement on label; CT. LIC. Number required if distributed in Connecticut.

HANDLING STATEMENTS: NA

TRADEMARK STATEMENT: NA

KOSHER CERTIFICATION: NONE

**CHILD NUTRITION:**

CN LABELED: NA

CN STATEMENT OR EQUIVALENCIES:

# Sara Lee Label Copy

**6369 CORP 000 8**

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT  
HOAGIE ROLLS WITH CALCIUM AND VITAMIN D 18 OZ (1 LB 2 OZ) 510g / 6 CT**

**SPECIFICATION USE: - Continued**

Sara Lee 100% Whole Wheat Hoagie Rolls With Calcium And Vitamin D is made with whole wheat flour. One serving meets the USDA nutritional requirements for 3.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 44g of whole grain.

**SERVING SIZE DETERMINATION:**

**SERVING SIZE CATEGORY:** Breads (excluding sweet quick type), rolls

**REFERENCE AMOUNT:** 50g

## Sara Lee Label Copy

6374 CORP 000 1

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 4" WHITE HAMBURGER  
BUNS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 24 OZ (1  
LB 8 OZ) 680g / 12 CT**

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Total Fat 2g	3%	Sodium 210mg	9%	
Saturated Fat 0g	0%	Total Carbohydrate 31g	10%	Total Fat Less than 65g 80g	
Trans Fat 0g		Dietary Fiber 3g	11%	Sat Fat Less than 20g 25g	
Polyunsaturated Fat 1g		Sugars 4g		Cholesterol Less than 300mg 300mg	
Monounsaturated Fat 0g		Protein 6g		Sodium Less than 2,400mg 2,400mg	
Cholesterol 0mg	0%			Total Carbohydrate 300g 375g	
Vitamin A 0%		Vitamin C 0%		Dietary Fiber 25g 30g	
Vitamin D 15%		Thiamin 15%		Calcium 15%	
Folic Acid 10%				Iron 10%	
				Niacin 10%	

Serving Size 1 Bun (57g)  
Servings Per Container 12

Calories 160  
Calories from Fat 20

Calories per gram:  
Fat 9 • Carbohydrate 4 • Protein 4

## SPECIFICATION USE:

STAGE GATE PROJECT #: 09-0721  
LABEL COPY NUMBER: 12173-6374-1209  
PRODUCT CODE: 41066

PRODUCT IDENTITY: WHITE HAMBURGER BUNS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN)

PRODUCT WEIGHT:  
NET CONTENTS/COUNT: NET WT 24 OZ (1 LB 8 OZ) 680g / 12 CT  
CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), DISTILLED VINEGAR, BUTTER (CREAM, SALT), YELLOW CORN FLOUR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, MILK AND SOY

## LABEL STATEMENTS:

## APPROVED CLAIMS/STATEMENTS:

- 53% Whole Grain / Made with Whole Grain
- This product contains 53% of its grain as whole grain and provides 18g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.
- Excellent Source Of Whole Grain
- Good Source Of Calcium
- Good Source Of Vitamin D
- 0g Trans Fat

REFERRAL STATEMENT: NONE

QUANTITATIVE STATEMENT: NONE

REQUIRED/GENERAL LABEL STATEMENTS: For labels with minimal printing include the statement "Not Labeled For Retail Sale".

HANDLING STATEMENTS: NA

TRADEMARK STATEMENT: NA

KOSHER CERTIFICATION: NA



# Sara Lee Label Copy

6374 CORP 000 1

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 4" WHITE HAMBURGER  
BUNS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 24 OZ (1  
LB 8 OZ) 680g / 12 CT**

**SPECIFICATION USE: - Continued**

**CHILD NUTRITION:**

CN LABELED: NA

**CN STATEMENT OR EQUIVALENCIES:**

Sara Lee White Hamburger Buns Made With Whole Grain is made with whole wheat flour and enriched flour. One serving meets the USDA nutritional requirements for 2.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 18g of whole grain.

**SERVING SIZE DETERMINATION:**

SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls

REFERENCE AMOUNT: 50g

## Sara Lee Label Copy

6374 CORP 000 3

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE WHITE DELI ROLLS MADE  
WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 18 OZ (1 LB 2 OZ)  
510g / 6 CT**

Nutrition Facts	Amount/erving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Total Fat 3.5g	5%	Sodium 310mg	13%	
	Saturated Fat 0.5g	3%	Total Carbohydrate 46g	15%	
Serving Size 1 Roll (85g)	Trans Fat 0g		Dietary Fiber 4g	16%	
Servings Per Container 6	Polyunsaturated Fat 1.5g		Sugars 7g		
Calories 250	Monounsaturated Fat 0.5g		Protein 8g		
Calories from Fat 30	Cholesterol 0mg	0%			
	Vitamin A 0%	Vitamin C 0%	Calcium 20%	Iron 15%	
	Vitamin D 20%	Thiamin 25%	Riboflavin 10%	Niacin 20%	
	Folic Acid 15%				
					Calories: 2,000 2,500
					Total Fat Less than 65g 80g
					Sat Fat Less than 20g 25g
					Cholesterol Less than 300mg 300mg
					Sodium Less than 2,400mg 2,400mg
					Total Carbohydrate 300g 375g
					Dietary Fiber 25g 30g
					Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

## SPECIFICATION USE:

STAGE GATE PROJECT #: 09-0721  
 LABEL COPY NUMBER: 12243-6374-0410  
 PRODUCT CODE: 41065

PRODUCT IDENTITY: WHITE DELI ROLLS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN)

PRODUCT WEIGHT:  
 NET CONTENTS/COUNT: NET WT 18 OZ (1 LB 2 OZ) 510g / 6 CT  
 CASE NET WEIGHT/COUNT: NA

NUTRITION FACTS: (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), DISTILLED VINEGAR, BUTTER (CREAM, SALT), YELLOW CORN FLOUR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, MILK AND SOY

## LABEL STATEMENTS:

## APPROVED CLAIMS/STATEMENTS:

- 53% Whole Grain / Made with Whole Grain
- This product contains 53% of its grain as whole grain and provides 27g of whole grain in a 1 roll serving. USDA recommends consuming 48g of whole grain every day.
- Excellent Source Of Whole Grain
- Good Source Of Calcium
- Good Source Of Vitamin D
- 0g Trans Fat

REFERRAL STATEMENT: NONE

QUANTITATIVE STATEMENT: NONE

REQUIRED/GENERAL LABEL STATEMENTS: For labels with minimal printing include the statement "Not Labeled For Retail Sale".

HANDLING STATEMENTS: NA

TRADEMARK STATEMENT: NA

# Sara Lee Label Copy

**6374 CORP 000 3**

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE WHITE DELI ROLLS MADE  
WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 18 OZ (1 LB 2 OZ)  
510g / 6 CT**

**SPECIFICATION USE: - Continued**

**KOSHER CERTIFICATION:** NA

**CHILD NUTRITION:**

**CN LABELED:** NA

**CN STATEMENT OR EQUIVALENCIES:**

Sara Lee White Deli Rolls Made With Whole Grain is made with whole wheat flour and enriched flour. One serving meets the USDA nutritional requirements for 3.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 27g of whole grain.

**SERVING SIZE DETERMINATION:**

**SERVING SIZE CATEGORY:** Breads (excluding sweet quick type), rolls

**REFERENCE AMOUNT:** 50g

# Nutritional Label

## 6361 CORP 000 3 SARA LEE WHEAT HAMBURGER BUNS MADE WITH WHOLE GRAIN 12 OZ (340g) / 8 CT

<b>Nutrition Facts</b>	<b>Amount/serving</b>	<b>% Daily Value*</b>	<b>Amount/serving</b>	<b>% Daily Value*</b>	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
Serving Size 1 Bun (43g) Servings Per Container 8  <b>Calories</b> 120 Calories from Fat 15	<b>Total Fat</b> 2g	3 %	<b>Sodium</b> 220mg	9 %	
	Saturated Fat 0.5g	3 %	<b>Total Carbohydrate</b> 22g	7 %	<b>Total Fat</b> Less than 65g 80g
	Trans Fat 0g		Dietary Fiber 1g	6 %	<b>Sat Fat</b> Less than 20g 25g
	Polyunsaturated Fat 0.5g		Sugars 3g		<b>Cholesterol</b> Less than 300mg 300mg
	Monounsaturated Fat 0g		<b>Protein</b> 4g		<b>Sodium</b> Less than 2,400mg 2,400mg
	<b>Cholesterol</b> 0mg	<b>0 %</b>			<b>Total Carbohydrate</b> 300g 375g
	Vitamin A 0%	• Vitamin C 0%	• Calcium 10%	• Iron 8%	<b>Dietary Fiber</b> 25g 30g
	Vitamin D 10%	• Thiamin 10%	• Riboflavin 8%	• Niacin 10%	Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
	Folic Acid 15%				

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, WHOLE WHEAT FLOUR, YEAST, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: MOLASSES, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), BUTTER (CREAM, SALT), SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), DISTILLED VINEGAR, GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.  
**CONTAINS WHEAT, MILK AND SOY**

Product Analysis Form  
 Wheat Hamburger Buns Made With Whole Grain (Soft & Smooth)

Sara Lee Wheat Hamburger Buns Made With Whole Grain (Soft & Smooth) is made with enriched flour and whole wheat flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs. One serving contains 6g of whole grain.

This product is packed as a 12 ounce package, containing 8 buns each.

Line: 5483

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

*Lynne Rust*  
 Lynne Rust  
 Senior Manager Regulatory Compliance

Ref #: 10537-6361-0109

# Nutritional Label

## 6346 000 2 SARA LEE WHEAT HOT DOG BUNS 12 OZ (340g)/8ct

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	Serving Size 1 Bun (43g) Servings Per Container 8	<b>Total Fat 1g</b>	<b>2%</b>	<b>Sodium 210mg</b>	
Calories 110 Calories from Fat 10	Saturated Fat 0g	0%	<b>Total Carbohydrate 21g</b>	<b>7%</b>	Total Fat Less than 65g 80g
	Trans Fat 0g		Dietary Fiber 2g	6%	Sat Fat Less than 20g 25g
	Polyunsaturated Fat 0g		Sugars 4g		Cholesterol Less than 300mg 300mg
	Monounsaturated Fat 0g		<b>Protein 4g</b>		Sodium Less than 2,400mg 2,400mg
	<b>Cholesterol 0mg</b>	<b>0%</b>			Total Carbohydrate 300g 375g
	Vitamin A 0%	Vitamin C 0%	Calcium 10%	Iron 6%	Dietary Fiber 25g 30g
	Thiamin 10%	Riboflavin 8%	Niacin 8%	Folic Acid 10%	Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

### Ingredient Statement: USDA

**INGREDIENTS:** ENRICHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, YEAST, WHEAT GLUTEN, STONE GROUND WHOLE WHEAT FLOUR, WHEAT BRAN. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: BROWN SUGAR, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, CALCIUM SULFATE, DOUGH CONDITIONERS (SODIUM STEAROYL LACTYLATE, MONO- AND DIGLYCERIDES, ENZYMES, ASCORBIC ACID, AZODICARBONAMIDE, CALCIUM PEROXIDE), DISTILLED VINEGAR, CALCIUM PROPIONATE (PRESERVATIVE), GUAR GUM, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.  
**CONTAINS WHEAT AND SOY.**

Product Analysis Form  
 Sara Lee Wheat Hot Dog Buns

Sara Lee Bakery Group's Wheat Hot Dog Buns is made with enriched flour and whole wheat flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs. One serving contains 1.22g whole grain.

This product is packed as a 12 ounce package, containing 8 buns each.

Line:5484

I certify that the above information is true and correct, and that one serving contributes 1.5 bread credit(s) in the meal pattern requirements.

Mark Sluss  
 Sr. Labelling/Regulatory Scientist

Ref #: 10538-6346-1204

# Sara Lee Label Copy

6369 CORP 000 1

## SARA LEE HEARTY & DELICIOUS 100% WHOLE WHEAT BAKERY BUNS WITH CALCIUM AND VITAMIN D 23 OZ (1 LB 7 OZ) 652g / 8 CT

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat</b> 2.5g		4 %	<b>Sodium</b> 330mg	
Saturated Fat 0.5g		3 %	<b>Total Carbohydrate</b> 37g	12 %	Total Fat Less than 65g 80g
Trans Fat 0g			Dietary Fiber 5g	20 %	Sat Fat Less than 20g 25g
Polyunsaturated Fat 1g			Sugars 5g		Cholesterol Less than 300mg 300mg
Monounsaturated Fat 0g			<b>Protein</b> 10g		Sodium Less than 2,400mg 2,400mg
<b>Cholesterol</b> 0mg		0 %			Total Carbohydrate 300g 375g
Vitamin A 0%	• Vitamin C 0%	• Calcium 20%	• Iron 10%		Dietary Fiber 25g 30g
Vitamin D 20%	• Thiamin 10%	• Riboflavin 8%	• Niacin 15%		Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
Folic Acid 10%					

### SPECIFICATION USE:

**STAGE GATE PROJECT #:** 10-0251  
**LABEL COPY NUMBER:** 10717-6369-1109  
**PRODUCT CODE:** 5486

**PRODUCT IDENTITY:** 100% WHOLE WHEAT BAKERY BUNS WITH CALCIUM AND VITAMIN D (HEARTY & DELICIOUS™)

### PRODUCT WEIGHT:

NET CONTENTS/COUNT: NET WT 23 OZ (1 LB 7 OZ) 652g / 8 CT  
CASE NET WEIGHT/COUNT: NA

### NUTRITION FACTS: (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, WHEAT GLUTEN, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, BROWN SUGAR, DISTILLED VINEGAR, CALCIUM SULFATE, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM PROPIONATE (PRESERVATIVE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, GUAR GUM, VITAMIN D3, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

### LABEL STATEMENTS:

#### APPROVED CLAIMS/STATEMENTS:

-Good Source Of Fiber

-100% Whole Grain

-100% Whole Wheat

-Heart Healthy. See Side Panel For Information Regarding Whole Grains and Heart Disease. Diets Rich in Whole Grain Foods and Other Plant Foods, and Low in Total Fat, Saturated Fat and Cholesterol made up of foods like Sara Lee® Hearty & Delicious™ 100% Whole Wheat Bakery Buns With Calcium And Vitamin D May Help Reduce the Risk of Heart Disease and Certain Cancers

TO BE PLACED AFTER THE BUSINESS ADDRESS IN SAME TYPE AS INGREDIENT STATEMENT:

-This product provides 42g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.

REFERRAL STATEMENT: NONE

QUANTITATIVE STATEMENT: NONE

REQUIRED/GENERAL LABEL STATEMENTS: Statement "With Calcium And Vitamin D" listed as part of product name based on use of "100% Whole Wheat" standardized product name statement on label; CT. LIC. Number required if distributed in Connecticut.

HANDLING STATEMENTS: NA

TRADEMARK STATEMENT: NA

**KOSHER CERTIFICATION:** NONE

### CHILD NUTRITION:

CN LABELED: NA

# Sara Lee Label Copy

**6369 CORP 000 1**

**SARA LEE HEARTY & DELICIOUS 100% WHOLE WHEAT BAKERY BUNS WITH  
CALCIUM AND VITAMIN D 23 OZ (1 LB 7 OZ) 652g / 8 CT**

**SPECIFICATION USE: - Continued**

**CN STATEMENT OR EQUIVALENCIES:**

Sara Lee Hearty & Delicious 100% Whole Wheat Bakery Buns With Calcium And Vitamin D are made with whole wheat flour. One serving meets the USDA nutritional requirements for 3.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 42g of whole grain.

**SERVING SIZE DETERMINATION:**

SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls

REFERENCE AMOUNT: 50g

# Sara Lee Label Copy

6390 000 7

## SARA LEE 100% WHOLE WHEAT THIN STYLE BUNS 12 OZ (340 g) 8 CT

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
Serving Size 1 Bun (43g) Servings Per Container 8	<b>Total Fat</b>	1.5g	<b>2 %</b>		<b>Sodium</b>	140mg	<b>6 %</b>	Calories: 2,000 2,500	
	Saturated Fat	0g	<b>0 %</b>		<b>Total Carbohydrate</b>	20g	<b>7 %</b>		Total Fat Less than 65g 80g
	Trans Fat	0g			Dietary Fiber	4g	<b>16 %</b>	Sat Fat Less than 20g 25g	
	Polyunsaturated Fat	0.5g			Sugars	2g		Cholesterol Less than 300mg 300mg	
	Monounsaturated Fat	0g			<b>Protein</b>	4g		Sodium Less than 2,400mg 2,400mg	
<b>Calories</b> 100									Total Carbohydrate 300g 375g
Calories from Fat 15	<b>Cholesterol</b>	0mg	<b>0 %</b>						Dietary Fiber 25g 30g
	Vitamin A	0%	Vitamin C	0%	Calcium	6%	Iron	6%	Calories per gram:
	Thiamin	10%	Riboflavin	4%	Niacin	8%	Folic Acid	2%	Fat 9 • Carbohydrate 4 • Protein 4

**SPECIFICATION USE:**

**STAGE GATE PROJECT #:** 11F-0111  
**LABEL COPY NUMBER:** 12088-6390-0311  
**PRODUCT CODE:** NA

**PRODUCT IDENTITY:** 100% WHOLE WHEAT BUN

**PRODUCT WEIGHT:**  
**NET CONTENTS/COUNT:** NET WT 12 OZ (340 g) 8 CT  
**CASE NET WEIGHT/COUNT:** NA

**NUTRITION FACTS:** (see above)

**INGREDIENT STATEMENT:**  
**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, YEAST, SUGAR, WHEAT GLUTEN, OAT FIBER. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, DISTILLED VINEGAR, WHEAT BRAN, SALT, CALCIUM PROPIONATE AND POTASSIUM SORBATE (PRESERVATIVES), DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, ASCORBIC ACID, ENZYMES), GUAR GUM, MALTED BARLEY EXTRACT, YELLOW CORN GRITS, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

**LABEL STATEMENTS:**  
**APPROVED CLAIMS/STATEMENTS:**  
 - 100% Whole Grain  
 - Excellent Source of Whole Grain\*  
 - \*This product provides 22g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.  
 - 100% Whole Wheat  
 - No High Fructose Corn Syrup  
 - 100 Calories  
 - Good Source of Fiber  
 - No Artificial Colors, Flavors  
**REFERRAL STATEMENT:** NONE  
**QUANTITATIVE STATEMENT:** NONE  
**REQUIRED/GENERAL LABEL STATEMENTS:** CT. LIC. if distributed in Connecticut.  
**HANDLING STATEMENTS:** NA  
**TRADEMARK STATEMENT:** NA  
**OPTIONAL INFORMATION:** The following are optional in the Nutrition Facts if enriched claims are not made: Thiamin, Riboflavin, Niacin, Folic Acid.

**KOSHER CERTIFICATION:** NA

**CHILD NUTRITION:**



# Sara Lee Label Copy

**6390 000 7**

**SARA LEE 100% WHOLE WHEAT THIN STYLE BUNS 12 OZ (340 g) 8 CT**

**SPECIFICATION USE: - Continued**

CN LABELED: NA

CN STATEMENT OR EQUIVALENCIES:

Sara Lee 100% Whole Wheat Thin Style Buns are made with whole wheat flour. One serving meets the USDA nutritional requirements for 1.5 bread credit(s) in the school lunch and breakfast programs.

**SERVING SIZE DETERMINATION:**

SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls

REFERENCE AMOUNT: 50g

# Nutritional Label

**6347 CORP 000 9**  
**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT 6"**  
**HOT DOG BUNS 21 OZ (1 LB 5 OZ) 595g / 12 CT**

<b>Nutrition Facts</b>	<b>Amount/serving</b>	<b>% Daily Value*</b>	<b>Amount/serving</b>	<b>% Daily Value*</b>	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:  Calories: 2,000 2,500  Total Fat Less than 65g 80g Sat Fat Less than 20g 25g Cholesterol Less than 300mg 300mg Sodium Less than 2,400mg 2,400mg Total Carbohydrate 300g 375g Dietary Fiber 25g 30g  Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
	<b>Total Fat</b> 1.5g	<b>2 %</b>	<b>Sodium</b> 210mg	<b>9 %</b>	
	Saturated Fat 0g	<b>0 %</b>	<b>Total Carbohydrate</b> 23g	<b>8 %</b>	
	Trans Fat 0g		Dietary Fiber 3g	<b>10 %</b>	
	Polyunsaturated Fat 0.5g		Sugars 3g		
	Monounsaturated Fat 0g		<b>Protein</b> 7g		
	<b>Cholesterol</b> 0mg	<b>0 %</b>			
	Vitamin A 0%	• Vitamin C 0%	• Calcium 15%	• Iron 8%	
	Vitamin D 15%	• Thiamin 8%	• Riboflavin 4%	• Niacin 10%	
	Folic Acid 6%				

**USDA**

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST . CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, BROWN SUGAR, CALCIUM PROPIONATE (PRESERVATIVE), DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM SULFATE, DISTILLED VINEGAR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, VITAMIN D3, S OY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

**CONTAINS WHEAT, SOY AND MILK**

Product Analysis Form  
 100% Whole Wheat Hot Dog Buns

Sara Lee 100% Whole Wheat Hot Dog Buns are made with whole wheat flour. One serving meets the USDA nutritional requirements for 2.0 bread credit(s) in the school lunch and breakfast programs. One serving contains 25g of whole grain.

This product is packed as a 21 ounce package, containing 12 buns each.

Line: 41053

I certify that the above information is true and correct, and that one serving contributes 2.0 bread credit(s) in the meal pattern requirements.

Lynne Rust  
 Senior Manager Regulatory Compliance

Ref #: 12078-6347-0609

# Nutritional Label

## 6347 CORP 000 6 FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT 4" HAMBURGER BUNS 24 OZ (1 LB 8 OZ) 680g / 12 CT

<b>Nutrition Facts</b>	<b>Amount/serving</b>	<b>% Daily Value*</b>	<b>Amount/serving</b>	<b>% Daily Value*</b>	<b>*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:</b>
Serving Size 1 Bun (57g) Servings Per Container 12  <b>Calories</b> 150 Calories from Fat 15	<b>Total Fat</b> 2g	<b>3 %</b>	<b>Sodium</b> 240mg	<b>10 %</b>	Calories: 2,000 2,500 Total Fat Less than 65g 80g Sat Fat Less than 20g 25g Cholesterol Less than 300mg 300mg Sodium Less than 2,400mg 2,400mg Total Carbohydrate 300g 375g Dietary Fiber 25g 30g
	Saturated Fat 0g	<b>0 %</b>	<b>Total Carbohydrate</b> 26g	<b>9 %</b>	
	Trans Fat 0g		Dietary Fiber 3g	<b>12 %</b>	
	Polyunsaturated Fat 0.5g		Sugars 4g		
	Monounsaturated Fat 0g		<b>Protein</b> 8g		
	<b>Cholesterol</b> 0mg	<b>0 %</b>			
	Vitamin A 0%	• Vitamin C 0%	• Calcium 15%	• Iron 8%	
	Vitamin D 15%	• Thiamin 8%	• Riboflavin 6%	• Niacin 10%	
	Folic Acid 6%				
					Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4

### USDA

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST . CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, BROWN SUGAR, CALCIUM PROPIONATE (PRESERVATIVE), DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM SULFATE, DISTILLED VINEGAR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, VITAMIN D3, SOY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

**CONTAINS WHEAT, SOY AND MILK**

Product Analysis Form  
 100% Whole Wheat Hamburger Buns

Sara Lee 100% Whole Wheat Hamburger Buns are made with whole wheat flour. One serving meets the USDA nutritional requirements for 2.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 29g of whole grain.

This product is packed as a 24 ounce package, containing 12 buns each.

Line: 41054

I certify that the above information is true and correct, and that one serving contributes 2.25 bread credit(s) in the meal pattern requirements.

Lynne Rust  
 Senior Manager Regulatory Compliance

Ref #: 12060-6347-0609

6369 CORP 000 8

## FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT HOAGIE ROLLS WITH CALCIUM AND VITAMIN D 18 OZ (1 LB 2 OZ) 510g / 6 CT

Nutrition Facts	Amount/serving	% Daily Value*	Amount/serving	% Daily Value*	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat</b> 2.5g		4 %	<b>Sodium</b> 340mg	
Saturated Fat 0.5g		3 %	<b>Total Carbohydrate</b> 39g	13 %	Total Fat Less than 65g 80g
Trans Fat 0g			Dietary Fiber 6g	23 %	Sat Fat Less than 20g 25g
Polyunsaturated Fat 1g			Sugars 5g		Cholesterol Less than 300mg 300mg
Monounsaturated Fat 0g			<b>Protein</b> 12g		Sodium Less than 2,400mg 2,400mg
<b>Cholesterol</b> 0mg		0 %			Total Carbohydrate 300g 375g
Vitamin A 0% • Vitamin C 0%					Dietary Fiber 25g 30g
Vitamin D 20% • Thiamin 15%			Calcium 25% • Iron 15%		Calories per gram:
Folic Acid 15%			Riboflavin 8% • Niacin 20%		Fat 9 • Carbohydrate 4 • Protein 4

### SPECIFICATION USE:

**STAGE GATE PROJECT #:** 09-0747  
**LABEL COPY NUMBER:** 12062-6369-0410  
**PRODUCT CODE:** 41061

**PRODUCT IDENTITY:** 100% WHOLE WHEAT HOAGIE ROLLS WITH CALCIUM AND VITAMIN D

**PRODUCT WEIGHT:**  
**NET CONTENTS/COUNT:** NET WT 18 OZ (1 LB 2 OZ) 510g / 6 CT  
**CASE NET WEIGHT/COUNT:** NA

**NUTRITION FACTS:** (see above)

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, WHEAT GLUTEN, HIGH FRUCTOSE CORN SYRUP, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, BROWN SUGAR, DISTILLED VINEGAR, CALCIUM SULFATE, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), CALCIUM PROPIONATE (PRESERVATIVE), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, GUAR GUM, NATURAL FLAVORS, VITAMIN D3, SY LECITHIN, MILK, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, SOY AND MILK

### LABEL STATEMENTS:

**APPROVED CLAIMS/STATEMENTS:**

- Good Source Of Fiber
- Good Source Of Calcium
- Good Source Of Vitamin D
- 100% Whole Grain
- 100% Whole Wheat

-This product provides 44g of whole grain in a 1 bun serving. USDA recommends consuming 48g of whole grain every day.

**REFERRAL STATEMENT:** NONE

**QUANTITATIVE STATEMENT:** NONE

**REQUIRED/GENERAL LABEL STATEMENTS:** Statement "With Calcium And Vitamin D" listed as part of product name based on use of "100% Whole Wheat" standardized product name statement on label; CT. LIC. Number required if distributed in Connecticut.

**HANDLING STATEMENTS:** NA

**TRADEMARK STATEMENT:** NA

**KOSHER CERTIFICATION:** NONE

### CHILD NUTRITION:

**CN LABELED:** NA

**CN STATEMENT OR EQUIVALENCIES:**

# Sara Lee Label Copy

**6369 CORP 000 8**

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE 100% WHOLE WHEAT  
HOAGIE ROLLS WITH CALCIUM AND VITAMIN D 18 OZ (1 LB 2 OZ) 510g / 6 CT**

**SPECIFICATION USE: - Continued**

Sara Lee 100% Whole Wheat Hoagie Rolls With Calcium And Vitamin D is made with whole wheat flour. One serving meets the USDA nutritional requirements for 3.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 44g of whole grain.

**SERVING SIZE DETERMINATION:**

SERVING SIZE CATEGORY: Breads (excluding sweet quick type), rolls

REFERENCE AMOUNT: 50g

6374 CORP 000 3

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE WHITE DELI ROLLS MADE  
WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 18 OZ (1 LB 2 OZ)  
510g / 6 CT**

<b>Nutrition Facts</b>	<b>Amount/serving</b>	<b>% Daily Value*</b>	<b>Amount/serving</b>	<b>% Daily Value*</b>	*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:
	<b>Total Fat</b> 3.5g		<b>5 %</b>	<b>Sodium</b> 310mg	
Saturated Fat 0.5g		<b>3 %</b>	<b>Total Carbohydrate</b> 46g	<b>15 %</b>	Total Fat Less than 65g 80g
Trans Fat 0g			Dietary Fiber 4g	<b>16 %</b>	Sat Fat Less than 20g 25g
Polyunsaturated Fat 1.5g			Sugars 7g		Cholesterol Less than 300mg 300mg
Monounsaturated Fat 0.5g			<b>Protein</b> 8g		Sodium Less than 2,400mg 2,400mg
<b>Cholesterol</b> 0mg		<b>0 %</b>			Total Carbohydrate 300g 375g
Vitamin A 0%	• Vitamin C 0%	• Calcium 20%	• Iron 15%		Dietary Fiber 25g 30g
Vitamin D 20%	• Thiamin 25%	• Riboflavin 10%	• Niacin 20%		Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4
Folic Acid 15%					

**SPECIFICATION USE:**

**STAGE GATE PROJECT #:** 09-0721  
**LABEL COPY NUMBER:** 12243-6374-0410  
**PRODUCT CODE:** 41065

**PRODUCT IDENTITY:** WHITE DELI ROLLS MADE WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN)

**PRODUCT WEIGHT:**

NET CONTENTS/COUNT: NET WT 18 OZ (1 LB 2 OZ) 510g / 6 CT  
CASE NET WEIGHT/COUNT: NA

**NUTRITION FACTS: (see above)**

**INGREDIENTS:** WHOLE WHEAT FLOUR, ENRICHED BLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, IRON, THIAMIN MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID], WATER, HIGH FRUCTOSE CORN SYRUP, WHEAT GLUTEN, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, CALCIUM SULFATE, CALCIUM PROPIONATE (PRESERVATIVE), GUAR GUM, DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO- AND DIGLYCERIDES, SODIUM STEAROYL LACTYLATE, CALCIUM PEROXIDE, DATEM, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES, L-CYSTEINE), DISTILLED VINEGAR, BUTTER (CREAM, SALT), YELLOW CORN FLOUR, YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE AND/OR CALCIUM CARBONATE), CORN STARCH, NATURAL FLAVOR, PAPRIKA EXTRACT (COLOR), VITAMIN D3, SOY LECITHIN, SOY FLOUR, SESAME SEEDS.

**ALLERGEN STATEMENT:** CONTAINS WHEAT, MILK AND SOY

**LABEL STATEMENTS:****APPROVED CLAIMS/STATEMENTS:**

-53% Whole Grain / Made with Whole Grain

-This product contains 53% of its grain as whole grain and provides 27g of whole grain in a 1 roll serving. USDA recommends consuming 48g of whole grain every day.

-Excellent Source Of Whole Grain

-Good Source Of Calcium

-Good Source Of Vitamin D

-0g Trans Fat

REFERRAL STATEMENT: NONE

QUANTITATIVE STATEMENT: NONE

REQUIRED/GENERAL LABEL STATEMENTS: For labels with minimal printing include the statement "Not Labeled For Retail Sale".

HANDLING STATEMENTS: NA

TRADEMARK STATEMENT: NA

# Sara Lee Label Copy

**6374 CORP 000 3**

**FOR INFORMATIONAL PURPOSES ONLY SARA LEE WHITE DELI ROLLS MADE  
WITH WHOLE GRAIN (53% OF GRAIN AS WHOLE GRAIN) 18 OZ (1 LB 2 OZ)  
510g / 6 CT**

**SPECIFICATION USE: - Continued**

**KOSHER CERTIFICATION:** NA

**CHILD NUTRITION:**

CN LABELED: NA

**CN STATEMENT OR EQUIVALENCIES:**

Sara Lee White Deli Rolls Made With Whole Grain is made with whole wheat flour and enriched flour. One serving meets the USDA nutritional requirements for 3.25 bread credit(s) in the school lunch and breakfast programs. One serving contains 27g of whole grain.

**SERVING SIZE DETERMINATION:**

**SERVING SIZE CATEGORY:** Breads (excluding sweet quick type), rolls

**REFERENCE AMOUNT:** 50g

# Nutritional Label

643 CORP 000 1

**SARA LEE 100% WHOLE WHEAT BAKERY BREAD ROUNDTOP (NON-KOSHER)  
 20 OZ (1 LB 4 OZ) 567g / 20 SL**

Nutrition Facts	Amount/serving		% Daily Value*		Amount/serving	% Daily Value*		*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:																								
Serving Size 1 Slice (28g) Servings Per Container 20  Calories 70 Calories from Fat 10	Total Fat	1g	2%		Sodium	135mg	6%	Calories: 2,000 2,500																								
	Saturated Fat	0g	0%		Total Carbohydrate	12g	4%																									
	Trans Fat	0g			Dietary Fiber	2g	6%	<table border="1"> <tr> <td>Total Fat</td> <td>Less than</td> <td>65g</td> <td>80g</td> </tr> <tr> <td>Sat Fat</td> <td>Less than</td> <td>20g</td> <td>25g</td> </tr> <tr> <td>Cholesterol</td> <td>Less than</td> <td>300mg</td> <td>300mg</td> </tr> <tr> <td>Sodium</td> <td>Less than</td> <td>2,400mg</td> <td>2,400mg</td> </tr> <tr> <td>Total Carbohydrate</td> <td></td> <td>300g</td> <td>375g</td> </tr> <tr> <td>Dietary Fiber</td> <td></td> <td>25g</td> <td>30g</td> </tr> </table>	Total Fat	Less than	65g	80g	Sat Fat	Less than	20g	25g	Cholesterol	Less than	300mg	300mg	Sodium	Less than	2,400mg	2,400mg	Total Carbohydrate		300g	375g	Dietary Fiber		25g	30g
	Total Fat	Less than	65g	80g																												
	Sat Fat	Less than	20g	25g																												
	Cholesterol	Less than	300mg	300mg																												
	Sodium	Less than	2,400mg	2,400mg																												
	Total Carbohydrate		300g	375g																												
	Dietary Fiber		25g	30g																												
	Polyunsaturated Fat	0.5g			Sugars	3g																										
Monounsaturated Fat	0g			Protein	3g																											
Cholesterol	0mg	0%																														
Vitamin A	0%	Vitamin C	0%	Calcium	10%	Iron	4%																									
Thiamin	6%	Riboflavin	4%	Niacin	6%	Folic Acid	4%																									

**Ingredient Statement: USDA**

**INGREDIENTS:** WHOLE WHEAT FLOUR, WATER, WHEAT GLUTEN, HIGH FRUCTOSE CORN SYRUP, HONEY, YEAST. CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: CALCIUM SULFATE, BROWN SUGAR, VEGETABLE OIL (SOYBEAN AND/OR COTTONSEED OILS), SALT, BUTTER (CREAM, SALT), DOUGH CONDITIONERS (MAY CONTAIN ONE OR MORE OF THE FOLLOWING: MONO- AND DIGLYCERIDES, ETHOXYLATED MONO-AND DIGLYCERIDES, ASCORBIC ACID, AZODICARBONAMIDE, ENZYMES), YEAST NUTRIENTS (MONOCALCIUM PHOSPHATE, CALCIUM SULFATE, AMMONIUM SULFATE), CORN STARCH, GUAR GUM, CALCIUM PROPIONATE (PRESERVATIVE), DISTILLED VINEGAR, NATURAL FLAVOR, BETA-CAROTENE (COLOR), SOY LECITHIN, SOY FLOUR.  
**CONTAINS WHEAT, MILK AND SOY**

Product Analysis Form  
 100% Whole Wheat Bread

Sara Lee Bakery Group's 100% Whole Wheat Bakery Bread is made with whole wheat flour. One serving meets the USDA nutritional requirements for 1.0 bread credit(s) in the school lunch and breakfast programs. One serving contains 13.7g whole grain.

This product is packed as a 20 ounce package, containing 20 slices each.

Line: 5518

I certify that the above information is true and correct, and that one serving contributes 1.0 bread credit(s) in the meal pattern requirements.

Lynne Rust  
 Senior Manager-Regulatory Compliance

Ref# 11423-0643-0906